

制造实力

MANUFACTURING ABILITY

加工设备 >>
MACHINING EQUIPMENT



激光干涉仪 >>
LASER INTERFEROMETER



<< 三坐标检测仪
THREE COORDINATE
MEASURING INSTRUMENT



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10年免维护减速机
STOBER(德国)

10 years freemaint enhance of German STOBER reducer

- **Quick Return:** High performance cost ratio.
快速回报: 极高的性价比。
- **Energy Saving:** Energy consumption decrease by 20%;high stability.
节能可靠: 能耗降低20%;稳定性超高。
- **Exclusive Interface:** Easy to operation,programme and maintenance.
专属界面: 操作简单易上手,方便加工编程和维修保养。



SP1325



双平衡配重技术遵循重心驱动设计理念，布置平衡油缸位置；同时滑枕重心位于滑枕中心轴上，加上滑枕导轨中心对称布置，消除了滑枕上下移动时重心对滑枕导轨产生的弯矩，从而提升了Z轴运动的稳定性以及Z轴精度的保持性。

In line with design concept of driven at the center of gravity, the machine equipped with double balance counter weight. Meanwhile the center of ram falls on the center of axis, with equalized ram guideway allocation. The design eliminates bending of ram guideway when ram moves up and down. Consequently Z axis can perform with high stability and accuracy.



主电机直连
Direct connection of main motor



配备油冷却机，为主轴组、电机座提供循环冷却功能。
Equipped with oil chiller, cycle cooling source for spindle unit and motor cabine.



配备液压泵站，为平衡油缸和主轴松夹刀机提供动力。
Hydraulic station,power source for balancing cylinder and pindle tool clamping and unclamping.



配备润滑泵站，数控系统自动控制，能够进行检测与报警。
Lubrication station is controlled by CNC system which can test and alarm automatically.

参数	Specification	SP1016	SP1020	SP1325	SP1330	SP1530	SP1540
工作台	Worktable						
工作台面积(长x宽)	Worktable size(LxW)	1600x1000mm	2000x1000mm	2500x1100mm	3000x1100mm	3000x1300mm	4000x1300mm
T型槽 (数量x宽度x间距)	T-slots size (NxWxD)	7x22x125mm	7x22x125mm	7x22x160mm	7x22x160mm	7x22x170mm	7x22x170mm
行程	Travel						
行程 (X/Y/Z轴)	X/Y/Z axis travel	1650/1100/600mm	2050/1100/600mm	2600/1400/800mm	3100/1400/800mm	3000/1650/800mm	4000/1650/800mm
加工范围	Capacity						
主轴端面至工作台面距离	Distance from spindle nose to worktable surface	160-760mm	160-760mm	150-950mm	150-950mm	115-915mm	115-915mm
主轴	Spindle						
主轴孔锥度	Spindle taper	BT50	BT50	BT50	BT50	BT50	BT50
主轴功率	Spindle power	15/18.5KW	15/18.5KW	15/18.5KW	15/18.5KW	15/18.5KW	15/18.5KW
最高转速	Max. spindle speed	7000rpm(belt)	7000rpm(belt)	6000rpm(direct drive)	6000rpm(direct drive)	6000rpm(direct drive)	6000rpm(direct drive)
进给 (直联)	Feed(direct drive)						
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	20/20/12m/min	20/20/12m/min	12/12/10m/min	12/12/10m/min	12/12/10m/min	12/12/10m/min
滚珠丝杆 (直径+导程)	Ball screw (diameter+lead)						
X/Y/Z轴滚珠丝杆	X/Y/Z axis ball screw	6320/5012/5020	6320/5012/5020	6316/5016/5016	6316/5016/5016	6316/5016/5016	8020/5016/5016
X/Y/Z轴导轨形式	X/Y/Z guideway type	X/Y:roller linear guideways,Z:box guideway	X/Y:roller linear guideways,Z:box guideway	X/Y:roller linear guideways,Z:box guideway	X/Y:roller linear guideways,Z:box guideway	X/Y:roller linear guideways,Z:box guideway	X/Y:roller linear guideways,Z:box guideway
刀库	Tool magazine						
刀库容量	Tool magazine capacity	24T	24T	24T	24T	24T	24T
刀具最大允许长度	Max. length of tool	300mm	300mm	350mm	350mm	350mm	350mm
换刀时间	Tool change time(T-T)	3s	3s	3s	3s	3s	3s
定位精度 (国家标准)	Positioning accuracy (GB standard)						
定位精度 (X/Y/Z)	Positioning accuracy	0.02/1000mm	0.02/1000mm	0.02/1000mm	0.02/1000mm	0.02/1000mm	0.02/1000mm
重复定位精度 (X/Y/Z)	Re-positioning accuracy	0.012mm	0.012mm	0.012mm	0.012mm	0.015mm	0.015mm
外形尺寸	Machine dimension						
长x宽x高	LxWxH	6000×4000×3900 mm	6000×4000×3900 mm	7800x5500x5000mm	8800×5500×5000 mm	8800×5800×5000 mm	10800×5800×5000 mm
重量	Machine weight						
工作台最大承载重量	Max. loading of worktable	3T	3.5T	4T	5T	5T	6T
净重	N.W	18T	19T	21T	22T	25T	27T



V10



参数	Specification	V5	V8	V8D	V10
工作台	Worktable				
工作台面积 (长×宽)	Worktable size (L×W)	720×380mm	1000×500mm	1000×500mm	1200×600mm
T型槽 (数量×宽度×间距)	T-slot (N×W×D)	3×18×100mm	5×18×100mm	5×18×100mm	5×18×100mm
工作台距离地面高度	Distance from the table to the ground	800mm	850mm	850mm	890mm
行程	Travel				
行程 (X/Y/Z轴)	X/Y/Z axis travel	510/370/430mm	850/500/580mm	850/500/580mm	1000/620/630mm
加工范围	Capacity				
主轴中心至立柱导轨距离	Distance from spindle center to column front	429mm	623mm	623mm	667mm
主轴端面至工作台面距离	Distance from spindle end to work table	105-535mm	120-700mm	132-712mm	120-750mm
主轴(直联)	Spindle (direct drive)				
主轴孔锥度	Spindle taper	BT40	BT40	HSKA63	BT40
主轴功率	Spindle power	5.5kw	7.5/11kw	11/18.5kw	11/15kw
最高转速	Max. spindle speed	12000rpm	12000rpm	18000rpm	10000rpm
主轴套筒直径	Spindle sleeve diameter	φ120mm	φ140mm	φ155mm	φ140mm
进给	Feed				
最高进给速度	Max. feed speed	15m/min	15m/min	10m/min	10m/min
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	40/40/32m/min	48/48/36m/min	48/48/32m/min	36/36/30m/min
定位精度	Positioning accuracy				
定位精度 (X/Y/Z)	Positioning accuracy (X/Y/Z)	0.008mm	0.008mm	0.008mm	0.008mm
重复定位精度 (X/Y/Z)	Re-positioning accuracy(X/Y/Z)	0.005mm	0.005mm	0.005mm	0.005mm
刀库	Tool magazine				
刀库容量	Tool magazine capacity	16T	24T	24T	24T
刀库最大允许长度	Max. length of tool	240mm	300mm	300mm	300mm
换刀时间	Tool change time	2.5s	1.5s	2.0s	2.0s
外形尺寸	Machine dimension				
长×宽×高	L×W×H	2150×2100×2500mm	2540×2391×2700mm	2540×2391×2700mm	2850×2450×2850mm
重量	Machine weight				
工作台最大承载重量	Max. load bearing of worktable	300kgs	500kgs	600kgs	800kgs
机床重量(约)	Machine weight	3000kgs	6200kgs	6200kgs	6800kgs



VMC1165



参数	Specification	VMC855	VMC1000	VMC1165	VMC1265
工作台	Worktable				
工作台面积(长×宽)	Worktable size (LxW)	1000x550mm	1200x550mm	1300x650mm	1400x650mm
T型槽 (数量×宽度×间距)	T-slot (NxWx D)	5x18x100mm	5x18x100mm	5x18x125mm	5x22x135mm
行程	Travel				
行程 (X/Y/Z轴)	X/Y/Z axis travel	850/550/650mm	1000/570/650mm	1100/650/665mm	1200/670/665mm
加工范围	Capacity				
主轴中心至立柱导轨距离	Distance from spindle center to column	610mm	610mm	700mm	700mm
主轴端面至工作台面距离	Distance from spindle nose to worktable surface	125-775mm	100-750mm	150-815mm	115-780mm
主轴	Spindle				
主轴孔锥度	Spindle taper	BT40	BT40	BT40	BT50
主轴功率	Spindle power	7.5/11kw	7.5/11kw	11/15kw	11/15kw
最高转速	Max. spindle speed	8000rpm	8000rpm	8000rpm	6000rpm
进给 (直联)	Feed(direct drive)				
最高进给速度	Max. feed speed	10m/min	10m/min	10m/min	8m/min
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	18/18/15m/min	18/18/15m/min	15/15/12m/min	15/15/12m/min
定位精度	Positioning accuracy				
定位精度 (X/Y/Z)	Positioning accuracy (X/Y/Z)	±0.012mm	±0.012mm	±0.012mm	±0.012mm
重复定位精度 (X/Y/Z)	Re-positioning accuracy (X/Y/Z)	±0.008mm	±0.008mm	±0.008mm	±0.008mm
刀库	Tool magazine				
刀库容量	Tool magazine capacity	24T	24T	24T	24T
换刀时间	Tool change time	2.5s	2.5s	2.5s	3s
外形尺寸	Machine dimension				
长×宽×高	LxWxH	2700X2510X3000mm	2700X2510X3000mm	3300x2700x3000mm	3300x2700x3000mm
重量	Machine weight				
工作台最大承载重量	Max. loading of worktable	700kgs	800kgs	1000kgs	1200kgs
机器净重	N.W	6700kgs	7000kgs	8500kgs	9000kgs

立式加工中心/线轨系列 Vertical Machining Center / Linear Guideway



VMC600L



VMC850L

参数	Specification	VMC600L	VMC850L	VMC1050L
工作台	Worktable			
工作台面积(长x宽)	Worktable size (LxW)	800x400mm	1000x460mm	1200x460mm
T型槽 (数量x宽度x间距)	T-slot (NxWx D)	3x14x100mm	5x18x100mm	5x18x100mm
行程	Travel			
行程 (X/Y/Z轴)	X/Y/Z axis travel	600/400/450mm	800/500/550mm	1000/500/550mm
加工范围	Capacity			
主轴中心至立柱导轨距离	Distance from spindle center to column	550mm	520mm	520mm
主轴端面至工作台面距离	Distance from spindle nose to worktable surface	100-550mm	150-700mm	150-700mm
主轴	Spindle			
主轴孔锥度	Spindle taper	BT40	BT40	BT40
主轴功率	Spindle power	5.5kw	7.5/11kw	7.5/11kw
最高转速	Max. spindle speed	8000rpm	8000rpm	8000rpm
进给 (直联)	Feed(direct drive)			
最高进给速度	Max. feed speed	10m/min	12m/min	12m/min
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	30/30/25m/min	36/36/24m/min	36/36/24m/min
滚珠丝杆 (直径+导程)	Ball screw(diameter+lead)			
X/Y/Z轴滚珠丝杆	X/Y/Z axis ball screw	3210	4012	4012
刀库	Tool magazine			
刀库容量	Tool magazine capacity	12T/16T(optional)	24T	24T
刀具最大允许长度	Max. length of tool	300mm	300mm	300mm
换刀时间	Tool change time	7s/2.5s	2.5s	2.5s
定位精度	Positioning accuracy			
定位精度 (X/Y/Z)	Positioning accuracy (X/Y/Z)	±0.005mm	±0.005mm	±0.005mm
重复定位精度 (X/Y/Z)	Re-positioning accuracy (X/Y/Z)	±0.003mm	±0.002mm	±0.002mm
外形尺寸	Machine dimension			
长x宽x高	LxWxH	1900x1700x2240mm	2620x2080x2525mm	2920x2080x2525mm
重量	Machine weight			
工作台最大承载重量	Max. loading of worktable	300kgs	600kgs	600kgs
净重	N.W	3500kgs	5500kgs	6800kgs

立式加工中心/线轨系列 Vertical Machining Center / Linear Guideway



VMC1050L



VMC1200L

参数	Specification	VMC1060B	VMC1200L	VMC1300L	VMC1580L
工作台	Worktable				
工作台面积(长x宽)	Worktable size (LxW)	1200x600mm	1400x700mm	1400x700mm	1700x850mm
T型槽 (数量x宽度x间距)	T-slot (NxWx D)	5x18x100mm	5x18x115mm	5x18x115mm	5x18x125mm
行程	Travel				
行程 (X/Y/Z轴)	X/Y/Z axis travel	1000/620/630mm	1200/700/700mm	1300/700/700mm	1500/850/850mm
加工范围	Capacity				
主轴中心至立柱导轨距离	Distance from spindle center to column	667mm	775mm	775mm	865mm
主轴端面至工作台面距离	Distance from spindle nose to worktable surface	110-740mm	103-803mm	103-803mm	185-885mm
主轴	Spindle				
主轴孔锥度	Spindle taper	BT40	BT50	BT50	BT50
主轴功率	Spindle power	11/15kw	11/15kw	11/15kw	15/18.5kw
最高转速	Max. spindle speed	8000/10000rpm	6000rpm	6000rpm	6000rpm
进给 (直联)	Feed(direct drive)				
最高进给速度	Max. feed speed	12m/min	8m/min	8m/min	8m/min
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	36/36/32m/min	24/24/15m/min	24/24/15m/min	20/20/12m/min
滚珠丝杆 (直径+导程)	Ball screw(diameter+lead)				
X/Y/Z轴滚珠丝杆	X/Y/Z axis ball screw	4016	4012	4012	5012
刀库	Tool magazine				
刀库容量	Tool magazine capacity	24T	24T	24T	24T
刀具最大允许长度	Max. length of tool	300mm	300mm	300mm	300mm
换刀时间	Tool change time	2.5s	3s	3s	3s
定位精度	Positioning accuracy				
定位精度 (X/Y/Z)	Positioning accuracy (X/Y/Z)	±0.010mm	±0.010mm	±0.010mm	±0.015mm
重复定位精度 (X/Y/Z)	Re-positioning accuracy (X/Y/Z)	±0.005mm	±0.005mm	±0.005mm	±0.010mm
外形尺寸	Machine dimension				
长x宽x高	LxWxH	2850x2450x2850mm	3330x2880x3250mm	3330x2880x3250mm	4300x3600x3200mm
重量	Machine weight				
工作台最大承载重量	Max. loading of worktable	800kgs	1200kgs	1300kgs	1500kgs
净重	N.W	6800kgs	10000kgs	11000kgs	15800kgs



XK7136 Full cover

性能特点

- ※ 用于箱体零件、壳体零件、盘形零件的加工
- ※ 立柱导轨为燕尾贴塑导轨，刚性好、稳定性强、承载力大
- ※ 主轴气动打刀装置

Features:

- ※ Used for machining box parts, shell parts, disc-shaped parts
- ※ Dovetail guideway with plastic sticking, high rigidity, high stability and strong support
- ※ Pneumatically tool clamping

参数	Specification	XK7132	XK7136	XK7140
工作台面积(长x宽)	Worktable size (LxW)	1500x330mm	1250x360mm	1700x400mm
T型槽 (数量x宽度x间距)	T-slot (NxWx D)	3/18/85mm	3/18/80mm	3/18/110mm
左右行程 (X轴)	X axis travel	1000mm	900mm	1300mm
前后行程 (Y轴)	Y axis travel	450mm	350mm	420mm
上下行程 (Z轴)	Z axis travel	500mm	500mm	500mm
主轴端面至工作台距离	Distance from spindle nose to worktable surface	100-600mm	100-600mm	100-600mm
主轴中心至主轴导轨面距离	Distance from spindle center to column	400mm	460mm	500mm
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	8/8/6m/min	10/10/8m/min	8/8/6 m/min
主轴孔锥度	Spindle taper	BT40	BT40	BT40
主轴转速	Spindle speed range	8000rpm	8000rpm	8000rpm
主电机功率	Main motor power	5.5kw	5.5kw	5.5/7.5kw
进给伺服电机扭矩 (X/Y/Z)	AC servo motor torque (X/Y/Z)	10/10/15N.m	7.7/7.7/7.7N.m	15/15/15N.m
外形尺寸	Overall size(LxWxH)	2100x1900x2350mm	2220x1850x2350mm	2600x2200x2300mm
机床净重	N.W	2600kgs	4000kgs	3800kgs



XH7126

- 随机附件:
1. 数控系统GSK
2. 冷却系统
3. 自动润滑系统
4. 工作灯
5. 半防护罩
- Standard accessories:
1. CNC controller GSK
2. Coolant system
3. Auto lubrication system
4. Working lamp
5. Half cover



XK7124

- 特殊附件:
1. 数控系统
 西门子/发那科
2. 10/12把斗笠式刀库
3. 数控分度头 (第四轴)
4. 全防护罩
- Optional accessories:
1. CNC controller
 SEIMENS /FANUC
2. 10/12pcs umbrella type tool magazine
3. 4th axis dividing head
4. Full cover

参数	Specification	XK7124	XK7125 (Hard Guideway)	XH7126 (Linear Guideway)
工作台面积(长x宽)	Worktable size (LxW)	800x240mm	1000x240mm	800x260mm
T型槽 (数量x宽度x间距)	T-slot (NxWx D)	3/16/60mm	3/14/65mm	3/14/80mm
左右行程 (X轴)	X axis travel	425mm	500mm	450mm
前后行程 (Y轴)	Y axis travel	245mm	280mm	320mm
上下行程 (Z轴)	Z axis travel	530mm	450mm	420mm
主轴端面至工作台距离	Distance from spindle nose to worktable surface	105-635mm	120-570mm	60-480mm
主轴中心至主轴导轨面距离	Distance from spindle center to column	310mm	350mm	360mm
快速移动速度 (X/Y/Z)	Rapid feed speed (X/Y/Z)	10/10/10m/min	12/12/8m/min	15/15/15m/min
主轴孔锥度	Spindle taper	BT30	BT30	BT40
主轴转速范围	Spindle speed range	6000rpm	6000rpm	6000rpm
主电机功率	Main motor power	3.7kw	3.7kw	3.7kw
进给伺服电机扭矩 (X/Y/Z)	AC servo motor torque (X/Y/Z)	4/4/6N.m	3.5/3.5/7.7N.m	6/6/7.7N.m
外形尺寸	Overall size(LxWxH)	1376x1296x2300mm	1900x1450x2150mm	2100x1800x1960mm
机床净重	Net weight (Half/Full metal cover)	650kgs (Half metal cover)	1000/1500kgs	2400kgs (Full metal cover)



XK7113A



XK7113C

参数	Specification	XK7113A/B	XK7113C	XK7113D
最大钻孔直径	Max. drilling dia.	13mm	20mm	13mm
最大铣削直径	Max. milling dia.	13mm	20mm	13mm
最大攻丝直径	Max. tapping dia.	----	M8	----
主轴转速	Spindle speed	3000rpm	3000rpm	12000rpm
主轴中心线到立柱导轨面距离	Spindle center to column distance	189mm	194mm	200mm
主轴端面到工作台的距离	Spindle nose to table distance	205mm	215mm	215mm
主轴锥度	Spindle taper	ER20	ER25	ER20
T型槽尺寸(数量/宽度/槽距)	T-slot size (NxWxD)	3/12/40mm	3/12/40mm	3/12/40mm
工作台面积	Worktable size	400X140mm	400X140mm	400X140mm
X轴行程	X axis travel	210mm	210mm	210mm
Y轴行程	Y axis travel	120mm	120mm	120mm
Z轴行程	Z axis travel	200mm	200mm	200mm
主电机功率	Main motor power	400W	1KW	2.2KW
主电机类型	Main motor type	Brushless motor	Servo motor	Frequency motor
进给电机扭矩	Feeding motor torque	2.6/2.6/3.2 N.m	2.0/2.0/3.0 N.m	
进给电机类型	Feeding motor type	Stepper motor with open loop	Stepper motor with closed loop, Z axis with brake	
操作系统	Controller system	Mach 3	After-CNC 1500MDC	
外形尺寸	Overall size(LxWxH)	590x590x780mm	1230x770x1800mm	
净重/毛重	N.W/G.W	90/115kgs	310/330kgs	

XK7113A/B性能特点/Features:

- 占地面积小、性价比高
- 主轴噪音小, 精度高
- 适合加工各类软金属
- P.C电脑方便操作
- 适合教学模型加工
- DIY爱好者的最佳选择
- Small size and cheap price
- Low noise and high precision
- Suitable for soft metal material processing
- Easy operation by P.C
- Popular for education training and mould machining
- Best choice for hobby users

XK7113C性能特点/Features:

- 伺服主电机
- 可以加工铸铁、钢件等硬金属
- 主轴噪音小、精度高
- 系统式竖排面板, 操作方便稳定
- 刚性攻丝功能
- 批量加工、模具制造
- Servo main motor
- Suitable for casting and steel processing
- Lower noise and high precision
- Vertical controller panel with easy operation and beauty
- Rigid tapping function
- Suitable for mould machining and production in lots

XK7113D性能特点/Features:

- 12000rpm高速电主轴
- 高速雕刻功能
- 可以加工铸铁、钢件等硬金属
- 主轴噪音小、精度高
- 系统式竖排面板, 操作方便稳定
- 批量加工、雕刻、模具制造
- 12000rpm high-speed electrical spindle unit
- With engraving function
- Suitable for casting and steel processing
- Lower noise and high precision
- Vertical controller panel with easy operation and beauty
- Suitable for mould machining and production in lots and engraving

随机附件 Standard accessories

- | | |
|--------------|---------------------|
| 1. 双头扳手 | Wrenches |
| 2. 油壶 | Oil gun |
| 3. 手轮 (仅AB款) | Handwheel (For A/B) |
| 4. 内六角扳手 | Allen wrench |
| 5. 工具箱及工具 | Toolbox with tools |
| 6. 螺丝刀 | Screwdriver |

特殊附件 Optional accessories

- | | |
|------------|-----------------------------------|
| 1. 第四轴 | The 4th axis |
| 2. 工作灯 | Working lamp (Standard for C/D) |
| 3. 冷却系统 | Coolant system (Standard for C/D) |
| 4. 对刀仪 | Tool probe |
| 5. 电子手轮 | Electrical handwheel |
| 6. 绝对值伺服电机 | Absolute servo motor |
| 7. 数控系列 | GSK/Siemens |





- 特殊附件
 1. 12工位液压刀架
 2. 自动排屑机
 3. 自动棒料机
- Optional accessories:
 1. Hydraulic turret: 12-Position
 2. Auto chip conveyor
 3. Auto bar feeding

参数	Specification	CK42T	CK48T
床身上最大回转直径	Max. swing over bed	Φ420mm	Φ480mm
拖板上最大回转直径	Max. swing over cross slide	Φ350mm	Φ350mm
最大加工直径	Max. machining dia.(disk/rod)	Φ200mm/Φ60mm	Φ320mm/Φ80mm
最大工件长度	Max. length of work piece	380mm	420mm
主轴轴承直径	spindle bearing dia.	Φ80mm	Φ100
主轴通孔直径	Spindle bore dia.	Φ52mm	Φ62mm
拉管直径	Spindle hole after hydr.	Φ45mm	Φ52mm
主轴端部	Spindle nose	A2-5	A2-6
主轴转速范围	Spindle speed	60-5000rpm	60-3800rpm
主电机功率	Power of the main motor	5.5/7.5kw	7.5/11kw
最小移动量	Min. input unit	0.0005/0.001mm	0.0005/0.001mm
快移速度	Rapid speed	20/20m/min	20/20m/min
中空液压卡盘直径	Hollow hydraulic chuck dia.	6"	8"
液压刀塔刀位数	Hydraulic turret position	8-position	8-position
刀具最大截面	Max. section of tool	20x20mm	25x25mm
最大镗削直径	Max. boring dia.	Φ25mm	Φ32mm
尾座套筒直径	Max. dia. of tailstock quill	Φ80mm	Φ80mm
尾座最大行程	Max. travel of tailstock quill	80mm	80mm
包装尺寸	Packing size	2125x1345x1600mm	2220x1405x1640mm
净重/毛重	N.W/G.W	3400/3800kgs	3800/4200kgs

Features:

- ※ 45 degree Integrated slant bed structure. easy liquid leaking, high rigidity and good operation.
- ※ High precision ball screw Rexroth, fast feeding for high working efficiency.
- ※ All-closed stainless steel protection, strong liquid protection without any water leak.
- ※ 8-12 position hydraulic turret, easy machining for complex parts.

性能特点

- ※ 采用45度斜床身结构，刚性好，便于操作，便于排屑
- ※ 高精度滚珠丝杆，进给快，效率高
- ※ 全封闭不锈钢护罩，有效保障机器的密封性
- ※ 8-12液压刀塔可选，能加工复杂的工件



数控车床/斜床身系列 CNC Lathe/Slant Bed Type



CK36L

● 随机附件

1. 主轴单元
2. 中空液压卡盘
3. 伺服主电机
4. 8工位电动刀架
5. 自动润滑、冷却系统

Standard accessories:

1. Spindle unit
2. Hollow hydraulic chuck
3. AC servo motor
4. 6/8-position electrical toolpost
5. Auto lubrication coolant system

Features:

- ※ High rigid 45°slant bed
- ※ X/Z Taiwan linear guideway
- ※ X/Z Taiwan precision ballscrew
- ※ A2-5 spindle unit
- ※ Artistic apperance with high precision
- ※ Can choose GSK, Siemens, Fanuc controller

性能特点

- ※ 高刚性45度斜床身结构
- ※ X/Z轴为台湾品牌线轨
- ※ X/Z轴为台湾品牌精密滚珠丝杆
- ※ A2-5主轴单元
- ※ 造型美观，精度优良
- ※ 有广数、西门子、发那科等系统供选择



● 选配: 8工位液压刀塔
Optional: 8-position hydraulic turret



● 选配: 伺服动力刀塔
Optional: Servo power turret

参数	Specification	CK32L	CK35L	CK36L/500	CK36L/750
床身上最大回转直径	Max. swing over bed	Φ320mm	Φ350mm	Φ360mm	
拖板上最大回转直径	Max. swing over carriage	Φ180mm	Φ185mm	Φ210mm	
两顶尖距离	Distance between centers	450mm	260mm	500/750mm	
导轨宽度	Rail width	284mm	284mm	284mm	
主轴端部形式	Spindle nose	A2-5	A2-5	A2-5 (optional:A2-6)	
主轴通孔直径	Spindle bore dia.	Φ56mm	Φ52mm	Φ56mm (65mm)	
拉管直径	Spindle hole after hydr.	Φ50mm	Φ42mm	Φ50mm	
主轴内孔锥度	Spindle taper	1:20	1:20	1:20	
卡盘尺寸	Chuck size	6"	6"	6" (optional:8")	
主轴转速范围	Spindle speed	150-4200rpm	150-4000rpm	150-4200rpm	
X轴行程	X-axis travel	190mm	350mm	210mm	
Z轴行程	Z-axis travel	450mm	300mm	500/750mm	
X/Z轴快移速度	X/Z rapid speed	20/20m/min	12/15 m/min	20/20m/min	
电动刀架	Electrical toolpost	8-position	4pcs tool array	8-position	
刀具最大截面	Max. section of tool	20x20mm	20x20mm	20x20mm	
尾座套筒行程	Stroke of tailstock sleeve	80mm	--	80mm	
尾座套筒直径/锥度	Tailstock dia./taper	Φ60mm/MT4	--	Φ60mm/MT4	
主电机功率	Main motor power	4kw (optional:5.5kw)	4kw	5.5kw (optional:7.5kw)	
冷却泵功率	Coolant pump power	370w	120w	370w	
机器外形尺寸	Overall dimensions(LxWxH)	2300x1550x1750mm	2600x1300x1700mm	2630/2910x1550x1750mm	
机器包装尺寸	Packing size(LxWxH)	2500x1750x2000mm	2760x1700x2050mm	2830/3130x1750x2150mm	
净重/毛重	N.W/G.W	2200kg/2600kg	1350kg/1550kg	2700/3000kg,3100/3400kg	

数控车床/平床身系列 CNC Lathe/Flat Bed Type



CNC210



CNC180

参数	Specification	CNC180	CNC210
床身上最大回转直径	Max. swing over bed	180mm	210mm
两顶尖距离	Distance between centers	300/350mm	400mm
床身宽度	Rail width	85mm	100mm
主轴孔径	Spindle bore dia.	20mm	26mm
主轴锥度	Spindle taper	MT3	MT4
主轴转速	Spindle speed	50-2250rpm	3000rpm
刀架	Tool post	4-position	4-position
X轴行程	X-axis travel	60mm	90mm
Z轴行程	Z-axis travel	250mm	300mm
X轴快移速度	X rapid speed	800mm/min	2000mm/min
Z轴快移速度	Z rapid speed	1200mm/min	2000mm/min
主轴电机功率	Spindle motor power	400/550w	1.2kw
主电机类型	Main motor type	Brushless motor	Servo motor
操作系统	Controller system	Mach 3	After 990TDB
X轴电机扭矩	X motor torque	1.5N.m	3N.m
Z轴电机扭矩	Z motor torque	2N.m	3N.m
最小设定单位	Min. setting unit	0.001mm	0.001mm
尾座套筒直径	Tailstock dia.	20mm	22mm
尾座套筒行程	Tailstock travel	50mm	50mm
尾架套筒锥度	Tailstock taper	MT2	MT2
包装尺寸 (不含床脚)	Packing size(without stand)	900X400X1250mm	1170X700X860mm
外形尺寸	Overall size	900X400X700mm	1300X800X1500mm
净重 (不含床脚)	N.W(without stand)	150kgs	200kgs
净重	N.W	130kgs	230kgs

● CNC210随机附件

1. 三爪卡盘
2. 四工位电动刀架
3. 手动润滑系统
4. 冷却系统
5. 工作灯
6. 工具及工具箱

CNC210 Standard accessories:

1. 3 jaw chuck
2. 4 position electrical toolpost
3. Manual lubrication system
4. Cooling system
5. Working lamp
6. Tool box with tools

● 特殊配置

1. 床脚
2. GSK980TDC系统
3. 西门子808D系统

Optional accessories:

1. Machine stand
2. GSK980TDC system
3. Siemens 808D system



CK6432

Features:

- ※ High rigidity casting bed
- ※ High precision spindle bearing
- ※ Bed guideways inductively hardened
- ※ Dovetail slot lathe carriage inductively hardened
- ※ GSK,Fanuc,Siemens controller,you can select

产品特性

- ※ 牢固结实的铸铁床身
- ※ 精密主轴轴承
- ※ 机床导轨经高频淬火
- ※ 大拖板燕尾淬火
- ※ 系统：可选择广数、发那科、西门子系统等

● 随机附件

1. 扳手
2. 变径套
3. 普通顶尖
4. 三爪卡盘
5. 变频主电机
6. 四工位电动刀架
7. 自动润滑
8. 冷却系统

Standard accessories:

1. Wrenches
2. Reduction sleeve
3. Alloy center
4. manual 3-jaw chuck
5. Frequency conversion spindle motor
6. 4-position electric toolpost
7. Auto lubration
8. Auto coolant system

● 特殊配置

1. 伺服主电机
2. 气动或液压卡盘
3. 气动弹簧夹头
4. 六工位刀架
5. 排刀

Optional accessories:

1. AC servo motor
2. Pneumatic or hydraulic chuck
3. Pneumatic collet
4. 6-position toolpost
5. Gang tools

参数	Specification	CK6132x500/750/1000mm	CK6432x500/750m
床身上最大回转直径	Max. swing over bed	Φ320 mm	Φ360 mm
拖板上最大回转直径	Max. swing over carriage	Φ150 mm	Φ150 mm
两顶尖距离	Distance between centers	500/750/1000mm	500/750mm
主轴通孔直径	Spindle bore dia.	40mm	60mm
主轴端部	Spindle nose	A2-5	A2-6
导轨宽度	Rail width	206mm/216mm	260mm
主轴锥度	Spindle taper	MT5	MT6
卡盘尺寸	Chuck size	6"	8"
主轴转速范围	Spindle speed (Variable)	150-2500 rpm	150-2500 rpm
X 轴行程	X axis travel	180mm	350mm
Z轴行程	Z axis travel	500/750/1000mm	500/750mm
X/Z轴快移速度	X/Z rapid speed	4/7m/min	4/7m/min
X/Z丝杆	X/Z ballscrew	2004/4006	2004/4006
刀架工位数	Position of toolpost	4 or 6 position	4 or 6 or 8 position
刀具最大截面	Max. section of tool	20x20mm or 16x16mm	20x20mm
尾座套筒行程	Stroke of tailstock sleeve	100mm	100mm
尾座套筒直径/锥度	Dia./hole of tailstock sleeve	32mm/MT3	50mm/MT4
主电机功率	Main motor power	2.2kw or 3.7kw	3.7kw
冷却泵功率	Coolant pump power	120w	120w
外形尺寸	Overall size(LxWxH)	1600/1920/2100x1120x1750mm	1740/2000x1210x1650mm
包装尺寸	Packing size (LxWxH)	1815/2120/2300x1300x2000mm	1960/2230x1410x1990mm
净重/毛重	N.W/G.W	800/900/1050kgs,950/1050/1200kgs	1275/1450kgs,1450/1600kgs



● 特殊配置：自动棒料机
Optional: auto bar feeding device

CK6140

● 随机附件

1. 扳手
2. 变径套
3. 普通顶尖
4. 8"三爪卡盘
5. 变频主电机
6. 四工位电动刀架
7. 自动润滑、冷却系统

Standard accessories:

1. Wrenches
2. Reduction sleeve
3. Alloy center
4. 8" 3-jaw chuck
5. Frequency conversion spindle motor
6. 4-position electric toolpost
7. Auto lubration coolant system

● 特殊配置

1. 伺服主电机
2. 气动或液压卡盘
3. 气动弹簧夹头
4. 六或八工位刀架

Optional accessories:

1. AC servo motor
2. Pneumatic or hydraulic chuck
3. Pneumatic collet
4. 6 or 8-position toolpost

参数	Specification	CK6136x500/750/1000/1500mm	CK6140x750/1000/1500mm
床身上最大回转直径	Max. swing over bed	Φ360mm	Φ400mm
托板上最大回转直径	Max. swing over carriage	Φ210mm	Φ240mm
两顶尖距离	Distance between centers	500/750/1000/1500mm	750/1000/1500mm
导轨宽度	Rail width	330mm	330mm
主轴转速范围	Spindle speed	150-2000rpm or 60-600/280-2000rpm(2 steps)	150-2000rpm or 60-600/280-2000rpm(2 steps)
刀架工位数	Position of tool post	4/6/8 position or gang type tool holder	4/6/8 position or gang type tool holder
主轴通孔直径	Spindle bore dia.	Φ60mm	Φ60mm
主轴锥度	Spindle taper	MT6	MT6
X轴快移速度	X-rapid speed	4m/min	6m/min
Z轴快移速度	Z-rapid speed	7m/min	8m/min
X轴行程	X-axis travel	210mm	250mm
Z轴行程	Z-axis travel	500/750/1000/1500mm	750/1000/1500mm
刀具最大截面	Max. section of tool	25x25mm	25x25mm
尾座锥度/直径	Tailstock taper/dia.	MT4/Φ55mm	MT4/Φ55mm
尾座最大行程	Max. travel of tailstock quill	120mm	120mm
主电机功率	Power of main motor	5.5kw or 7.5kw	5.5kw
包装尺寸	Packing size(LxWxH)	2150/2420/2740/3240x1620x2100mm	2420/2740/3240x1620x2100mm
净重	N.W	1350/1500/1700/2100kgs	1500/1700/2100kgs
毛重	G.W	1550/1700/1900/2300kgs	1700/1900/2300kgs



CK6150



● 可选配置：六或八工位刀架
Optional accessories: 6 or 8-position toolpost

参数	Specification	CK6150
床身上最大回转直径	Max.swing over bed	Φ500mm
拖板上最大回转直径	Max.swing over carriage	Φ280mm
两顶尖距离	Distance between centers	500/750/1000/1500mm
导轨宽度	Rail width	400mm
主轴端部形式	Spindle nose	A2-8
主轴通孔直径	Spindle bore dia.	Φ82mm or Φ86mm,Optional Φ105mm
主轴锥度	Spindle taper	MT6
卡盘尺寸	Chuck size	10"
主轴转速范围	Spindle speed	150-1600rpm or 3 steps:30-150,10-500,150-1600rpm
X轴行程	X-axis travel	330mm
Z轴行程	Z-axis travel	500/750/1000/1500mm
X/Z轴快移速度	X/Z rapid speed	5/8m/min
X/Z轴丝杆	X/Z ballscrew	3206/5010
电动刀架	Electrical toolpost	4 or 6 or 8 position
刀具最大截面	Max.section of tool	25x25mm
尾座套筒行程	Stroke of tailstock sleeve	150mm
尾座套筒直径/锥度	Tailstock dia./taper	75mm MT4
主电机功率	Main motor power	7.5kw or 11kw
冷却泵功率	Coolant pump power	180w
机器外形尺寸	Overall size (L x W x H)	2100/2420/2860/3320x1600x1830mm
机器包装尺寸	Packing size (L x W x H)	2300/2620/3060/3520x1800x2030mm
净重	N.W	2700/2750/3100/3350kgs
毛重	G.W	2600/3000/3450/3650kgs



CK6166

参数	Specification	CK6166	CK6180
床身上最大回转直径	Max.swing over bed	Φ660mm	Φ800mm
拖板上最大回转直径	Max.swing over carriage	Φ380mm	Φ560mm
两顶尖距离	Distance between centers	750/1000/1500/2000/3000mm	750/1000/1500/2000/3000mm
导轨宽度	Rail width	400mm	400mm
主轴端部形式	Spindle nose	C6 (D8)	C6 (D8)
主轴通孔直径	Spindle bore dia.	Φ52mm,Optional Φ80mm,105mm	Φ52mm,Optional Φ80mm,105mm
主轴孔前端锥度	Spindle taper	Φ90mm 1:20 or Φ110mm 1:20	Φ90mm 1:20 or Φ110mm 1:20
卡盘尺寸	Chuck size	320mm	320mm
主轴转速范围	Spindle speed	21-1620rpm(I 162-1620 II 66-660 III 21-210)	21-1620rpm(I 162-1620 II 66-660 III 21-210)
X轴行程	X-axis travel	330mm	410mm
Z轴行程	Z-axis travel	750/1000/1500/2000/3000mm	750/1000/1500/2000/3000mm
X/Z轴快移速度	X/Z rapid speed	3/6m/min	3/6m/min
X/Z轴丝杆	X/Z ballscrew	25/50mm	25/50mm
电动刀架	Electrical toolpost	4 or 6 or 8 position	4 or 6 or 8 position
刀具最大截面	Max.section of tool	25mm	25mm
尾座套筒行程	Stroke of tailstock sleeve	150mm	150mm
尾座套筒直径/锥度	Tailstock dia./taper	75mm MT5	75mm MT5
主电机功率	Main motor power	11kw	11kw
冷却泵功率	Coolant pump power(L x W x H)	90w	90w
机器外形尺寸	Overall size(L x W x H)	3120/3630/4630x1360x1630mm	3120/3630/4630x1360x1630mm
机器包装尺寸	Packing size(L x W x H)	3520/4030/5030x1760x2030mm	3520/4030/5030x1760x2030mm
净重	N.W	2300/2450/2650/2880/3700kgs	2250/2400/2750/2980/3800kgs
毛重	G.W	2900/3050/3250/3450/4300kgs	3000/3150/3350/3550/4400kgs

马鞍车床 Heavy Duty Engine Lathe



CW61125

● 特殊附件

1. 三爪卡盘
2. 二轴/三轴数显
3. 车刀
4. 活动顶尖

Optional accessories:

1. 3 jaw chuck
2. 2 axis/3 axis DRO
3. Lathe tools
4. Live center

参数		Specification	CW61125	CW61160	CW61180	CW61200	CW61220
主要规格 Main data	床身上最大回转直径	Max. swing over bed	1250mm	1600mm	1800mm	2000mm	2200mm
	床身宽度	Bed width	755mm	755/1100mm		1100mm	
	最大加工长度	Max. workpiece length	1500/ 3000/ 5000/ 6000/ 8000/ 15000mm				
	最大回转刀架	Max. swing over toolpost	860mm	1200mm	1380mm	1580mm	1780mm
	最大车削长度	Max. turning length	1300/ 2800/ 4800/5800/7800/14800mm				
进给 Feeding	主轴回转进给刀架种类	Toolpost feed kinds each spindle rotate	56 kinds				
	主轴回转进给刀架范围	Toolpost cross feed range each spindle rotate	0.1-12mm/r				
	主轴回转进给刀架纵向范围	Toolpost longitudinal feed range each spindle rotate	0.05-6mm/r				
	上刀架	Upper toolpost	0.025-3mm/r				
	公制螺纹	Metric thread	44 kinds 1-120mm				
	英制螺纹	Inch thread	31 kinds 28-1/4 teeth / inch				
	模数螺纹	Module thread	45kinds 0.5-60mm				
	径节螺纹	Pitch thread	38 kinds 1/2-56D.P				
主轴 Spindle	主轴孔径	Spindle bore	130mm				
	主轴前锥度	Spindle front taper	Metric 140				
	主轴速度级数和范围	Spindle speed steps and range forward	21 kinds 3.15-315r/min		21 kinds 2 -200r/min		
	主轴速度反向级数和范围	Reverse	12 kinds 3.5-278r/min		12 kinds 2 .25-178r/min		
刀架 Tool post	刀架尺寸	Max. section of tool	45×45mm				
	刀架纵向行程	Toolpost longitudinal travel	630mm				
	刀架横向行程	Upper toolpost travel	300mm				
	刀架快速移动速度	Toolpost rapid movement Longitudinal/Cross/Upper	3470/1870/935mm/min				
尾座 Tailstock	尾座套筒直径和行程	Tailstock sleeve dia and travel	160×300mm		210×300mm		
	尾座锥度	Tailstock taper	MT6				
	尾座纵向移动	Tailstock longitudinal movement	±25mm				
功率 Power	主电机功率	Main motor	22kw				
	主V型带参数	Main transsion V belt specification	2134C 2235C 2540C			2540C 2880C	
	拖板快速电机功率	Carriage rapid motor	1.5kw				
	水泵功率	Coolant pump	90w				
	水泵流量	Coolant pump flow	45L/min				
随机附件 Standard access	四爪卡盘	4-jaw chuck	1000/1250mm			1250/1400mm	
	中心架	Steady rest	50-470mm			50-600mm	
	跟刀架	Follow rest	50-220mm				

马鞍车床 Engine Lathe



CS6266C

● 随机附件:

1. 三爪卡盘
2. 四爪卡盘
3. 花盘
4. 冷却系统
5. 工作灯
6. 脚刹
7. 快移
8. 中心架
9. 跟刀架
10. 交换齿轮
11. 工具及工具箱

● Standard accessories:

1. 3 jaw chuck
2. 4 jaw chuck
3. Face plate
4. Coolant system
5. Working light
6. Foot brake
7. Rapid travel
8. Steady rest
9. Follow rest
10. Change gears set
11. Tool Box & Tools

参数	Specification	CS6240	CS6250B	CS6266B	CQ6280B	CS6250C	CS6266C	CQ6280C
最大床身回转直径	Max. swing over bed	Φ400mm	Φ500mm	Φ660mm	Φ800mm	Φ500mm	Φ660mm	Φ800mm
最大马鞍回转直径	Max. swing gap	Φ630mm	Φ710mm	Φ870mm	Φ1000mm	Φ710mm	Φ870mm	Φ1000mm
最大刀架回转直径	Max. swing over slide	Φ220mm	Φ300mm	Φ420mm	Φ560mm	Φ300mm	Φ420mm	Φ560mm
床身宽度	Bed width	390mm						510mm
最大工件长度	Max. workpiece length	750/1000/1500/2000/3000mm		1000/1500mm 2000/3000mm	2000/3000mm	1000/1500mm 2000/3000mm		2000/3000mm
主轴孔径	Spindle bore	Φ52mm	Φ82mm			Φ105mm		
主轴锥度	Spindle taper	CS6240:ISO 702/III NO.6 bayonet lock ; others:ISO 702/II NO.8 com-lock type						
主轴速度	Spindle speed	24 steps 9-1600rpm			24 steps 8-1400rpm	12 steps 36-1600rpm		12 steps 30-1400rpm
主轴电机	Spindle motor	7.5kw						
套筒直径	Diameter of quill	Φ75mm				Φ90mm		
尾座最大行程	Max. travel of quill	150mm						
尾座锥度	Taper of quill	MT5						
刀架尺寸	Max. section of tool	25×25mm						
X轴最大行程	Max. X travel	145mm						
Z轴最大行程	Max. Z travel	320mm					310mm	320mm
X轴自动进给范围	X feed range	93 kinds 0.028-6.43mm/r				65 kinds 0.063-2.52mm/r		
Z轴自动进给范围	Z feed range	93 kinds 0.012-2.73mm/r				65 kinds 0.027-1.07mm/r		
公制螺纹范围	Metric thread	48 kinds 0.5-224mm				22 kinds 1-14mm		
英制螺纹范围	Inch thread	46 kinds 72-1/8t.p.i				25 kinds 28-2t.p.i		
模数螺纹范围	Module thread	42 kinds 0.5-112 πmm				18 kinds 0.5-7πmm		
径节螺纹范围	Pitch speed	45 kinds 56-1/4 t.p.i.π				24 kinds 56-4t.p.i.π		
冷却泵功率	Cooling power	60w						
长度	Length	2382/2632/3132/3632/4632mm		2632/3132mm 3632/4632mm	3365/4365mm	2632/3132mm 3632/4632mm		3365/4365mm
宽度	Width	975mm		1050mm	1340mm	975mm		1340mm
高度	Height	1230mm		1350mm	1430mm	1270mm	1450mm	1490mm
净重/毛重	N.W/G.W	1795/2050kgs 2250/2450/2850kgs	2050/2100kgs 2300/2500/2900kgs	2400/2600kgs 2800/3000kgs	3300/3700kgs	2100/2300kgs 2500/2900kgs	2200/2400kgs 2600/3000kgs	3000/3200kgs

马鞍车床 Engine Lathe



参数	Specification	CD6240B/C	CD6250B/C	CD6260B/C
床身最大回转直径	Max. swing over bed	Φ400mm	Φ500mm	Φ600mm
拖板最大回转直径	Max. swing over cross slide	Φ225mm	Φ325mm	Φ360mm
马鞍最大回转直径	Max. swing over gap	Φ530mm	Φ630mm	Φ730mm
马鞍有效长度	Effective length of gap	260mm		
两顶尖距离	Distance between centers	1000mm/1500mm/2000mm/3000mm		
床身宽度	Bed Width	330mm		
主轴孔径	Spindle bore	B:Φ65mm C: Φ80mm(optional:103mm)		
主轴端部	Spindle nose	B:ISO-D6,C:ISO-D8		
主轴级数和转速范围	Spindle speed(Number)	B:20-1800rpm(15steps) C:24-1600rpm(15steps)		
纵向进给范围	Longitudinal feeds range	66kinds 0.072-4.038mm/rev(0.0027-0.15inch/rev)		
横向进给范围	Cross feeds range	66kinds 0.036-2.019mm/rev(0.0013-0.075inch/rev)		
公制螺纹范围	Metric threads range	66kinds 0.5-28		
英制螺纹范围	Inch threads range	66kinds 1-56inch		
模数螺纹范围	Module threads range	33kinds 0.5-3.5mm		
径向螺纹范围	Diametric threads range	33kinds 8-56D.P		
大拖板最大行程	Max. travel of top slide	130mm		
中拖板最大行程	Max. travel of cross slide	300mm		
刀架尺寸	Max. section of tool	25×25mm		
尾座套筒直径	Dia.of tailstock sleeve	Φ65mm		
尾座套筒锥度	Taper of tailstock sleeve	MT5		
尾锥最大行程	Max. travel of tailstock	120mm		
主电机功率	Main motor power	5.5kw(CD6240/6250),7.5kw(CD6260)		
快速进给电机功率	Rapid traverse motor	120w		
水泵功率	Coolant pump motor	125w		
包装尺寸	Packing size	2420/2920/3460/4720×1150mm×1800mm		
净重/毛重	N.W/G.W	1000mm: 1560/2210kgs	1600/2250kgs	1640/2290kgs
		1500mm: 1770/2410kgs	1830/2470kgs	1870/2530kgs
		2000mm: 2010/2780kgs	2070/2820kgs	2130/2860kgs
		3000mm: 2400/3200kgs	2460/3260kgs	2580/3400kgs

马鞍车床 Engine Lathe



参数	Specification	G6236C/C6236F	C6240C/C6240F	C6250C/C6250F
床身最大回转直径	Max. swing over bed	360mm	400mm	500mm
拖板最大回转直径	Max. swing over cross slide	190mm	230mm	330mm
马鞍最大回转直径	Max. swing over gap	520mm	560mm	660mm
马鞍有效长度	Effective length of gap	CC: 160mm CF:160/130/130mm		
两顶尖间距离	Distance between centers	750/1000/1500/2000/3000		
床身宽度	Bed width	360mm		
主轴孔径	Spindle bore	52mm(optional:82mm)		
主轴端部	Spindle nose	ISO-C6		
主轴锥度	Spindle taper	MT6		
主轴级数和转速范围	Spindle speed(Number)	CC: (9steps)40-1400rpm CF: (12 steps)16-1600rpm		
公制螺纹范围	Metric threads range	CC: 19kinds 0.25-14mm CF: 17kinds 0.25-7mm		
英制螺纹范围	Inch threads range	CC: 27kinds 2-40inch CF: 30kinds 5-144 inch		
模数螺纹范围	Module threads range	CC: 11kinds 0.5-3.5mm CF: 12kinds 0.25-3.5mm		
大拖板最大行程	Max. travel of top slide	95mm		
中拖板最大行程	Max. travel of cross slide	180mm	180mm	250mm
刀架尺寸	Max. section of tool	20x20mm		
尾座套筒直径	Dia.of tailstock sleeve	65mm		
尾座套筒锥度	Taper of tailstock sleeve	MT4 MT5		
尾座套筒行程	Max. travel of tailstock	140mm		
主电机功率	Main motor power	4kw or 5.5kw		
冷却泵功率	Coolant pump motor	125w		
包装尺寸	Packing size	2250/2450/2880x1150x1650mm		
净重/毛重	N.W/G.W	750mm:1350/1750kgs 1400/1800kgs 1500/1900kgs		
		1000mm:1450/1480kgs 1500/1850kgs 1600/1950kgs		
		1500mm:1600/1950kgs 1650/2000kgs 1750/2100kgs		

马鞍车床 Engine Lathe



C6241

● 随机附件:

- | | |
|--------------|------------|
| 1. 三爪卡盘200mm | 6. 中心架 |
| 2. 四爪卡盘250mm | 7. 跟刀架 |
| 3. 冷却系统 | 8. 牙表/乱扣盘 |
| 4. 工作灯 | 9. 交换齿轮 |
| 5. 脚刹 | 10. 工具及工具箱 |

● Standard accessories:

- | | |
|----------------------|---------------------------|
| 1. 3 jaw chuck 200mm | 6. Steady rest |
| 2. 4 jaw chuck 250mm | 7. Follow rest |
| 3. Coolant system | 8. Chasing dial indicator |
| 4. Working light | 9. Change gears set |
| 5. Foot brake | 10. Tool Box & Tools |

参数	Specification	C6241(D)	C6246(D)	C6251	C6256
床身上最大回转直径	Max. swing over bed	Φ410mm	Φ460mm	Φ510mm	Φ560mm
拖板上最大回转直径	Max. swing over cross slide	Φ220mm	Φ270mm	Φ300mm	Φ350mm
马鞍内最大回转直径	Max. swing in gap	Φ640mm	Φ690mm	Φ738mm	Φ788mm
两顶尖距离	Distance between centers	1000mm/1500mm/2000mm/3000mm			
马鞍有效长度	Valid length of gap	165mm		200mm	
床身宽度	Width of bed	300mm		350mm	
主轴端部	Spindle nose	D1-6		D1-8	
主轴孔径	Spindle bore	Φ58mm(D:80mm)		Φ80mm	
主轴孔锥度	Spindle taper	MT6		MT7	
主轴速度范围	Range of spindle speed	12 changes, 25-2000r/min		12changes,25-1600r/min	
最大小拖板行程	Max. travel of top slide	128mm		130mm	
最大中拖板行程	Max. travel of cross slide	285mm		326mm	
刀架最大尺寸	Max. section of tool	25×25mm			
丝杆螺距	Leadscrew pitch	6mm or 4T.P.I.			
纵向自动进给范围	Longitudinal feeds range	42 kinds,0.031-1.7mm/rev		35kinds,0.059-1.646mm/rev	
横向自动进给范围	Cross feeds range	42 kinds, 0.014-0.784mm/rev		35kinds,0.020-0.573mm	
公制螺纹范围	Metric threads range	41 kinds, 0.1-14mm		47kinds,0.2-14mm	
英制螺纹范围	Inch threads range	60 kinds, 2-112T.P.I.		60kinds,2-112T.P.I	
径节螺纹范围	Diametrical pitches range	50 kinds, 4-112DP		50kinds,4-112D.P.	
模数螺纹范围	Module pitches range	34 kinds, 0.1-7MP		39kinds,0.1-7M.P.	
尾座套筒直径	Tailstock quill diameter	Φ60mm		Φ75mm	
尾座套筒行程	Tailstock quill travel	128mm		180mm	
尾座套筒锥度	Tailstock quill taper	MT4		MT5	
主电机功率	Main motor power	5.5kw(7.5HP) 3PH		7.5kw(10HP)3PH	
冷却泵功率	Coolant pump power	0.1kw(1/8HP) 3PH			
外形尺寸	Overall size	2200/2750/3250×1080×1370mm		2900/3400×1120×1430mm	
包装尺寸	Packing size	2250/2800/3300×1120×1620mm		2960/3460×1130×1820mm	
净重	N.W	1670/1920/2070kgs		2335/2685kgs	
毛重	G.W	1980/2265/2450kgs		2700/3070kgs	

马鞍车床 Engine Lathe



CM6241

● 特殊附件:

- | | |
|---------------|---------|
| 1. 数显 (二轴/三轴) | 6. 活顶尖 |
| 2. 快换刀架 | 7. 丝杆防护 |
| 3. 锥度靠模 | 8. 卡盘防护 |
| 4. 车刀 | 9. CE标准 |
| 5. 花盘 | |

● Optional accessories:

- | | |
|----------------------------------|--------------------|
| 1. Digital Readout(2 axis/3axis) | 6. Live center |
| 2. Quick change tool post | 7. Leadscrew guard |
| 3. Taper turning attachment | 8. Chuck guard |
| 4. Lathe tools | 9. CE standard |
| 5. Face plate | |

参数	Specification	CM6241×1000/1500mm/CM6241V×1000/1500mm
床身上最大回转直径	Max. swing over bed	410mm
中拖板最大回转直径	Max. swing over cross slide	255mm
马鞍内最大回转直径	Max. swing in gap	580mm
马鞍的长度	Length of gap	190mm
床身宽度	Width of bed	250mm
两顶尖距离	Distance between centers	1000mm/1500mm
中心高距离	Center height	205mm
主轴端部	Spindle nose	D1-6
主轴孔径	Spindle bore	52mm
主轴锥度	Spindle taper	MT6
主轴速度范围	Range of spindle speed	16 changes 45-1800r/min / 30-50r/min or 50-3000r/min
复式刀架行程	Travel of compound rest	102mm
中拖板最大行程	Max. travel of cross slide	210mm
丝杠螺距	Leadscrew pitch	4T.P.I.
刀架最大尺寸	Max. section of tool	20 × 20mm
纵向自动进给范围	Longitudinal feeds range	0.05-1.7mm/rev(0.002"-0.067"/rev)
横向自动进给范围	Cross feeds range	0.025-0.85mm(0.001"-0.0335"/rev)
公制螺纹范围	Metric threads range	39kinds 0.2-14mm
英制螺纹范围	Inch threads range	45kinds 2-72T.P.I
径节范围及种数	Diametrical pitches range	21kinds 8-44D.P.
模数范围及种数	Module pitches range	18kinds 0.3-3.5M.P.
尾座套筒直径	Tailstock quill diameter	50mm
尾座套筒行程	Tailstock quill travel	120mm
尾座套筒锥度	Tailstock quill taper	MT4
主电机功率	Main motor power	2.2/3.3kw(optional 3.0/4.5kw)
冷却泵功率	Coolant pump power	90w
外形尺寸	Overall dimension	1940/2440 × 850 × 1300mm
包装尺寸	Packing size	2060/2560 × 900 × 1640mm
净重/毛重	N.W/G.W	1500/1750kgs 1550/1800kgs

台式车床 Bench Lathe



CQ6240F/1000

Features:

- ※ High frequency hardened bed ways
- ※ Precision spindle bearing
- ※ Strong power motor
- ※ Various thread cutting range

性能特点

- ※ 超音频淬火床身
- ※ 高精度主轴轴承
- ※ 强功率电机
- ※ 螺纹切削范围广

● 随机附件

1. 床脚
2. 三爪卡盘 200mm
3. 四爪卡盘 200mm
4. 花盘
5. 中心架
6. 跟刀架
7. 工作灯
8. 冷却系统
9. 脚刹
10. 呆顶尖
11. 乱扣盘
12. 挡屑板
13. 工具及工具箱

Standard accessories:

1. Machine stand
2. 3 jaw chuck 200mm
3. 4 jaw chuck 200mm
4. Face plate
5. Follow rest
6. Steady rest
7. Working light
8. Coolant system
9. Foot brake
10. Dead center
11. Chasing dial indicator
12. Splash guard
13. Tool box with tool

参数	Specification	CQ6240F×1000
床身上最大回转直径	Max. swing over bed	400mm
拖板最大回转直径	Max. swing over cross slide	264mm
马鞍最大回转直径	Max. swing over gap	550mm
两顶尖距离	Distance between centers	1000mm
床身宽度	Bed width	206mm
主轴孔径	Spindle bore and nose	φ 51mm/D5
主轴锥度	Spindle taper	MT6
主轴转速级数	Speeds number	16 steps
电机转速范围	Speeds range	45-1800rpm
车刀最大截面	Max. section of tool	16x16mm
英制螺纹范围	Threads inch pitches	4-56TPI / 28 kinds(Metric lathe),4-112TPI / 40 kinds (Inch lathe)
公制螺纹范围	Threads metric pitches	0.4-7mm / 28 kinds(Metric lathe),0.45-7.5mm / 22 kinds(Inch lathe)
纵向自动进给范围	Longitudinal feeds	0.043-0.653mm/rev (Metric lathe),0.0012-0.0297in/rev (Inch lathe)
尾座套筒锥度/行程	Tailstock quill taper and travel	MT4/100mm
尾座套筒直径	Tailstock quill dia.	45mm
主电机功率	Main motor power	1.5/2.4kw
中拖板行程	Cross slide travel	150mm
小拖板行程	Compound rest travel	90mm
净重/毛重	N.W/G.W	700/800kgs
包装尺寸	Packing size	1950x750x1500mm

台式车床 Bench Lathe



C0636B/1000



Optional:circled head



● 特殊附件:

1. 数显 (二轴/三轴)
2. 快换刀架
3. 锥度靠模
4. 车刀
5. 花盘
6. 活顶尖
7. 丝杆防护
8. 卡盘防护
9. CE标准

● Optional accessories:

1. Digital Readout(2 axis/3 axis)
2. Quick change tool post
3. Taper turning attachment
4. Lathe tools
5. Face plate
6. Live center
7. Leadscrew guard
8. Chuck guard
9. CE standard

参数	Specification	C0636A/C0636B×1000mm
床身最大回转直径	Max. swing over bed	φ360mm
拖板最大回转直径	Max. swing over cross slide	φ212mm
马鞍最大回转直径	Max. swing over gap	φ491mm
两顶尖距离	Distance between centers	1000mm
床身宽度	Bed width	187mm
主轴孔径	Spindle bore and nose	A: φ38mm / D1-4 camlock B: φ52mm / D1-5 camlock
主轴锥度	Spindle taper	A:MT5 B:MT6
主轴转速级数	Speeds number	8
电机转速范围	Speeds range	A:70-2000rpm B:90-2000rpm
丝杆螺距	Leadscrew thread	8 TPI or 3mm pitch
车刀最大截面	Max. section of tool	16×16mm
英制螺纹范围	Threads imperial pitches	36 Nos. 8-112TPI
公制螺纹范围	Thread metric pitches	28 Nos. 0.2-5mm pitch or (26 Nos. 0.4-7mm)
纵向进给量范围 (英制)	Longitudinal feeds imperial	36Nos. 0.0019-0.0273"/Rev or (32 Nos. 0.002-0.548"/Rev)
纵向进给量范围 (公制)	Longitudinal feeds metric	36Nos. 0.050-0.696"/Rev or (32 Nos. 0.052-0.392"/Rev)
横向进给量范围 (英制)	Cross feeds imperial	36Nos.0.0006-0.0094"/Rev or (32 Nos. 0.007-0.0187"/Rev)
横向进给量范围 (公制)	Cross feeds metric	36Nos. 0.013-0.188"/Rev or (32 Nos. 0.014-0.380"/Rev)
尾架套筒锥度/行程	Tailstock quill taper and travel	A:MT3/100mm B:MT4/100mm
主电机功率	Main motor	1.5kw/3PH or 2.2kw/1PH
中拖板行程	Cross slide travel	118mm
小拖板行程	Compound rest travel	68mm
净重/毛重	N.W/G.W	650/700kg
包装尺寸	Packing size	1940x750x1510mm

台式车床 Bench Lathe



CQ6230

● 随机附件:

1. 三爪卡盘160mm
2. 四爪卡盘200mm
3. 中心架
4. 跟刀架
5. 呆顶尖
6. 挡屑板
7. 交换齿轮
8. 油枪
9. 床脚
10. 油盆

Standard accessories:

1. 3 jaw chuck 160mm
2. 4 jaw chuck 200mm
3. Steady rest
4. Follow rest
5. Dead centers
6. Splash guard
7. Change gears set
8. Oil gun
9. Machine stand
10. Tool Box and tools

参数	Specification	CQ6230	CQ6232
床身最大回转直径	Max. swing over bed	310mm	330mm
拖板最大回转直径	Max. swing over cross slide	180mm	198mm
马鞍最大回转直径	Max. swing over gap	450mm	470mm
床身宽度	Width of bed	181mm	
两顶尖距离	Distance between centers	750/910/1000mm	
主轴孔径	Spindle bore	38mm	
主轴锥度	Spindle taper	MT5	
主轴转速范围	Spindle speed range	65-1810rpm	
纵向进给范围	Longitudinal feed range	0.0527-1.2912mm/rev	0.003"-0.0508"/rev
横向进给范围	Cross feed range	0.011-0.276 mm/rev	0.007"-0.0108"/rev
公制螺纹范围	Metric thread range	0.4-7mm	
英制螺纹范围	Inch thread range	4-60 T.P.I	
尾座套筒行程	Travel of tailstock quill	100mm	
尾座锥度	Taper of tailstock quill	MT3	
电机功率	Motor power	1.5kw	
毛重	G.W	550/590/670kgs	
净重	N.W	500/540/640kgs	
包装尺寸	Packing size	1480/1680/1970x750x1400mm	

● 特殊附件

1. 工作灯
2. 脚刹系统
3. 冷却系统
4. 光栅数显 (二轴/三轴)
5. 快换刀架
6. 车刀
7. 花盘
8. 活动顶尖
9. 丝杆防护
10. 卡盘防护
11. CE 标准

Optional accessories:

1. Working light
2. Foot brake
3. Coolant system
4. Digital readout (2 axis/3 axis)
5. Quick change tool post & holders
6. Lathe tools
7. Face plate
8. Live center
9. Leadscrew guard
10. Chuck guard
11. CE standard

台式车床 Bench Lathe



CJM320A

● 随机附件

1. 三爪卡盘160mm
2. 呆顶尖MT3
3. 交换齿轮组
4. 挡屑板
5. 油枪
6. 工具及工具箱

Standard accessories:

1. 3-jaw chuck 160mm
2. Dead centers MT3
3. Change gears set
4. Splash guard
5. Oil gun
6. Toolbox and tools

参数	Specification	CJM320A-600/750mm
床身最大回转直径	Max. swing over bed	330mm
拖板最大回转直径	Max. swing over cross slide	220mm
工件最大加工长度	Max. length of work piece	600mm / 750mm
床身宽度	Width of bed	160mm
主轴锥度和孔径	Spindle taper and bore	MT5 / 38mm
刀架最大横向行程	Max. lateral stroke over tool post	160mm
公制螺纹车削范围	Metric pitches range	0.5-4 mm
英制螺纹车削范围	Inch pitches range	9-40 T.P.I
纵向进给速度	Longitudinal-feed range	0.135-1.80mm/r
尾座套筒最大行程	Max. travel of tailstock sleeve	70mm
尾座套筒锥度	Tailstock sleeve taper	MT3
主轴转速	Spindle speeds range	60-1650r/min(50hz)
电机功率	Motor power	1.1kw
净重/毛重 (不含床脚)	N.W/G.W (without stand)	280/300kgs 320/340kgs
包装尺寸 (不含床脚)	Packing size (without stand)	1330×760×720/1550×760×720 mm
包装尺寸	Packing size	1330×760×1370/1550×760×1370mm

● 特殊附件

1. 床脚
2. 四爪卡盘 200mm
3. 花盘
4. 中心架和跟刀架
5. 脚刹系统
6. 冷却系统
7. 工作灯
8. 操纵杆
9. 乱扣盘
10. 丝杆防护
11. 刀架防护
12. 卡盘防护
13. 快换刀架
14. 焊接车刀
15. 可转位车刀
16. 活顶尖

Optional accessories:

1. Machine stand
2. 4-jaw chuck 200mm
3. Face plate
4. Steady and follow rest
5. Foot brake system
6. Coolant system
7. Working light
8. Operating rod
9. Chasing dial indicator
10. Leadscrew cover
11. Toolpost cover
12. Chuck guard
13. Quick change tool post
14. Carbide tool
15. Indexable tool
16. Live center

台式车床 Bench Lathe



CJM280

● 随机附件

1. 三爪卡盘
125mm(CJM250)
160mm(CJM280)
2. 皮带
3. 呆顶尖
4. 后挡板
5. 工具及工具箱

Standard accessories:

1. 3-jaw chuck
125mm(CJM250)
160mm(CJM280)
2. V-Belt
3. Dead centers
4. Splash guard
5. Toolbox and tools



CJM250

● 特殊附件

1. 四爪卡盘
2. 花盘
3. 中心架
4. 跟刀架
5. 床脚
6. 车刀
7. 活顶尖
8. 刀架防护
9. 二轴数显
10. 卡盘防护
11. 丝杆防护
12. 交换齿轮组

Optional accessories:

1. 4-jaw chuck
2. Face plate
3. Steady rest
4. Follow rest
5. Machine stand
6. Lathe tools
7. Live center
8. Toolpost cover
9. 2-axis DRO
10. Chuck guard
11. Leadscrew guard
12. Change gears set

参数	Specification	CJM250	CJM280
床身上最大回转直径	Max. swing over the bed	250mm	280mm
最大加工长度	Max. length of work piece	500mm	500mm 750mm
拖板上最大回转直径	Max. swing over cross slide	150mm	160mm
拖板最大行程	Max. cross slide travel	130mm	140mm
刀架最大纵向行程	Max. longitudinal travel over tool post	60mm	75mm
主轴孔径	Spindle bore	26mm	38mm
主轴锥度	Spindle taper	MT4	MT5
主轴转速级数及范围	Spindle speed range	12 steps: 80-1600r/min	8 steps: 90-1800r/min
公制螺纹种数	Metric thread kinds	9	18
公制切削螺纹范围	Metric pitches range	0.25-2.5mm	0.2-3.5mm
英制螺纹种数范围	Inch thread kinds range	15	34
英制切削螺纹范围	Inch pitch range	12-96TPI	41/2-48 1/n"
纵向进给范围	Longitudinal-feed range	0.025-0.250mm/r	0.08-0.56mm/r
横向进给范围	Cross-feed range	0.0125-0.125mm/r	0.04-0.28mm/r
尾座套筒行程	Tailstock quill travel	60mm	60mm
尾座套筒锥度	Tailstock quill taper	MT3	MT3
电机功率	Motor power	750w	750w
净重/毛重(不含底座)	N.W/G.W (without stands)	180/200kgs	200/220kgs, 230/250kgs
包装尺寸	Packing size (without stands): (L x W x H)	1160×640×580mm	1450×650×1200mm 1200×650×1200mm

台式车床 Bench Lathe



D290V



D280V

参数	Specification	D280(V)	D290(V)	D300(V)
床身最大回转直径	Max. swing over bed	Φ280mm	Φ290mm	Φ300mm
两顶尖距离	Distance between centers	700mm	700mm	700mm
拖板上最大回转直径	Max.swing over cross slide	125mm	180mm	190mm
床身宽度	Width of bed	180mm	182mm	182mm
主轴通孔	Spindle bore	26mm	38mm	38mm
主轴锥度	Spindle taper	MT4	MT5	MT5
主轴转速	Spindle speed range 6 steps	50-2500rpm	80-2000rpm	80-2000rpm
	Spindle speed range(variable speed)	150 300 600 500 1000 2000rpm	150 300 600 500 1000 2000rpm	150 300 600 500 1000 2000rpm
公制切削螺纹范围	Metric threads range	0.2-4mm	0.2-3.5mm	0.2-3.5mm
英制切削螺纹范围	Inch threads range	8-56TPI	8-56TPI	8-48TPI
小拖板行程	Top slide travel	70mm	70mm	70mm
中拖板行程	Cross slide travel	140mm	160mm	170mm
尾座套筒行程	Tailstock quill travel	70mm	70mm	70mm
尾座套筒锥度	Tailstock quill taper	MT2	MT3	MT3
电机功率	Motor power	850/1100w	850/1100w	1100/1500w
净重/毛重	N.W/G.W	200/230kgs	250/270kgs	260/280kgs
包装尺寸	Packing size(LxWxH)	1450X700X680mm	1450X700X680mm	1500x720x680mm

台式车床 Bench Lathe



D180V

● 特殊附件

1. 中心架
2. 跟刀架
3. 花盘
4. 床脚
5. 四爪卡盘
6. 活顶尖
7. 卤素工作灯
8. 乱扣盘/牙表

Optional accessories:

1. Steady rest
2. Follow rest
3. Face plate
4. Machine stand
5. 4-jaw chuck
6. Live center
7. Halogen lamp
8. Thread chasing dial



D250V

● 随机附件:

1. 速度显示器
2. 三爪卡盘
100mm(D180V,D210V)
125mm(D250V)
3. 后挡板
4. 油盆
5. 卡盘护罩
6. 刀架护罩
7. 刀架扳手
8. 呆顶尖
9. 交换齿轮
10. 工具及工具箱

Standard accessories:

1. Speed display
2. 3-jaw chuck
100mm(D180V,D210V)
125mm(D250V)
3. Splash guard
4. Chip tray
5. Chuck protection
6. Toolpost cover
7. Toolpost spanner
8. Dead center
9. Change gears
10. Tool box with tools

参数	Specification	D180V	D210V	D250V
床身上最大回转直径	Max. swing over bed	180mm	210mm	250mm
刀架上最大回转直径	Max. swing over cross slide	110mm	110mm	150mm
刀架拖板最大行程	Max. compound slide travel	55mm	55mm	70mm
中拖板最大行程	Max. carriage slide travel	75mm	75mm	135mm
大拖板最大行程	Max. carriage travel	195mm	276mm	450/650mm
两顶尖距离	Distance between centers	300mm	400mm	550/750mm
床身宽度	Width of bed	100mm	100mm	135mm
主轴孔径	Spindle bore	21mm	21mm	26mm
主轴锥度	Spindle taper	MT3	MT3	MT4
主轴转速	Spindle speed	Variable:50-2500rpm	Variable:50-2500rpm	Variable:50-2500rpm
公制螺纹种类及范围	Range of metric threads	10 kinds: 0.5-3mm	10 kinds: 0.5-3mm	21 kinds: 0.2-4mm
英制螺纹种类及范围	Range of imperial threads	8 kinds:8-44T.P.I	8 kinds:8-44T.P.I	8 kinds:8-56T.P.I
尾座套筒最大行程	Max. travel of tailstock quill	60mm	60mm	60mm
尾座锥度	Tailstock taper	MT2	MT2	MT2
电机功率	Motor power	DC motor:450w or 600w,Optional brushless motor:550w		
净重/毛重	N.W/G.W	60/70kgs	70/77kgs	125/132kgs;135/142kgs
机床外形尺寸(长X宽X高)	Machine size(L x W x H)	740×390×370mm	840×390×370mm	1150/1350×480×500mm
包装尺寸	Packing size	800×480×450mm	900×480×450mm	1220×560×560mm/1400×560×560mm

台式车床 Bench Lathe



DIY0714



DIY0816

参数	Specification	DIY0708/DIY0712/DIY0714	DIY0816
两顶尖距离	Distance between centers	200/300/350mm	400mm
床身回转直径	Swing over bed	Φ180mm	Φ210mm
主轴锥度	Taper of spindle bore	MT3	MT5
主轴孔径	Spindle bore	Φ20mm	Φ38mm
主轴转速级数	Step of spindle speeds	Variable speed	Variable speed
主轴转速	Range of spindle speeds	50-2500rpm	0-2500rpm
英制螺纹车削范围	Range of inch threads	12-52T.P.I	8-44T.P.I
公制螺纹车削范围	Range of metric threads	0.5-2.5mm	0.5-3mm
中拖板行程	Travel of cross slide	65mm	75mm
尾架套筒锥度	Taper of tailstock quill	MT2	MT2
主电机功率	Main Motor	400/550w	600w
包装尺寸	Packing size	660/760/810×310×370mm	800×450×450mm
净毛重	N.W/G.W	35/38/40kgs,38/42/45kgs	85/95kgs



DIY0820



DIY1028

参数	Specification	DIY0820 (BV20-BL)	DIY1018/DIY1028(BVB25/BVB25L)
两顶尖距离	Distance between centers	520mm	450/ 700mm
床身回转直径	Swing over bed	Φ200mm	Φ250mm
主轴锥度	Taper of spindle bore	MT3	MT4
主轴孔径	Spindle bore	Φ20mm	Φ27mm
主轴转速级数	Step of spindle speeds	6 steps	6 steps
主轴转速	Range of spindle speeds	140-1710rpm	115-1620rpm
英制螺纹车削范围	Range of inch threads	8-32T.P.I	8-56T.P.I
公制螺纹车削范围	Range of metric threads	0.4 -3mm	0.2 -3.5mm
中拖板行程	Travel of cross slide	70mm	140mm
尾架套筒锥度	Taper of tailstock quill	MT2	MT3
主电机功率	Main Motor	550w	750w
包装尺寸	Packing size	1200×500×550mm	1260/1510×570×580mm
净毛重	N.W/G.W	105/110kgs	151kg / 171kgs

多功能机床 Combined Lathe/Mill/Drill Machine



Features:

- ※ Turning, milling, drilling and threading
- ※ Metric or imperial thread cutting
- ※ Suitable for processing metal, wood and other materials
- ※ Excellent advantage of various functions, small occupation and economic

性能特点

- ※ 车削、铣削、钻削、螺纹切削功能为一体
- ※ 公、英制螺纹切削
- ※ 可加工金属、木材及其他材料
- ※ 具有功能多样化、体积小、经济适用等优点

● 随机附件:

1. 三爪卡盘 130mm
2. 拉杆
3. 挂轮
4. 退刀楔
5. 扳手

Standard accessories:

1. 3-jaw chuck 130mm
2. Draw bar
3. Change gears
4. Wedge
5. Wrench

● 特殊附件

1. 床脚
2. 中心架
3. 跟刀架
4. 四爪卡盘及背盘
5. 车刀
6. 钻夹头
7. 铣刀盘
8. 丝杆防护
9. 卡盘防护
10. CE 标准

Optional accessories:

1. Machine stand
2. Steady rest
3. Follow rest
4. 4-jaw chuck with back plate
5. Lathe tools
6. Drill chuck
7. Milling holder
8. Leadscrew guard
9. Chuck guard
10. CE standard

参数	Specification	MP500/MP800
床身上最大回转直径	Max. swing over bed	Φ420mm
两顶尖最大距离	Max. distance between centers	500mm/ 800mm
最大纵向行程	Max. longitudinal travel	400mm/740mm
最大横向行程	Max. cross travel	200mm
主轴锥度	Spindle taper	MT4
主轴孔径	Spindle bore	Φ28mm
主轴转速级数	Step of spindle speed	7 steps
主轴转速范围	Range of spindle speed	160-1360rpm
尾架套筒行程	Barrel travel	70mm
尾架套筒锥度	Barrel taper	MT3
公制螺纹切削范围	Metric thread range	0.2-6mm
英制螺纹切削范围	Inch thread range	4-120T.P.I
纵向自动走刀进给量	Longitudinal range of automatic feeding	0.05-0.35mm/ 0.002-0.014"
横向自动走刀进给量	Cross range of automatic feeding	0.05-0.35mm/0.002-0.014"
最大钻削直径	Max. drilling capacity	Φ22mm
工作台面 (长x宽)	Worktable size(L x W)	475×160mm
最大立铣刀直径	Max. end mill	Φ28mm
最大面铣刀直径	Max. face mill	Φ80mm
钻铣轴中心线至立柱表面最大距离	Distance between spindle center and column	285mm
钻铣轴端面至工作台面最大距离	Distance between spindle and worktable	306mm
钻铣轴行程	Headstock travel of up and down	110mm
钻铣轴孔锥度	Spindle taper	MT3
主轴转速级数	Step of spindle speed	16 steps
主轴转速范围	Range of spindle speed	120-3000rpm
钻铣箱回转角度	Swivel degree of headstock	±360°
主电机功率, 钻铣头电机功率	Motor power	0.75kw
包装尺寸	Packing size	1130/1430×580×1100mm
净重/毛重	N.W/G.W	245/280kgs 275/325kgs

多功能机床 Combined Lathe/Mill/Drill Machine



● 随机附件:

1. 三爪卡盘
2. 速度显示
3. 后挡板
4. 油盆
5. 卡盘防护
6. 呆顶尖
7. 交换齿轮
8. 拉杆
9. 莫式接杆
10. 钻夹头
11. 工具箱

Standard accessories:

1. 3-jaw chuck(125/125/160mm)
2. Speed display
3. Splash guard
4. Chip tray
5. Chuck guard
6. Dead center
7. Change gears
8. Draw bar
9. Morse taper
10. Drill chuck
11. Tool box with tools

参数	Specification	MPV250	MPV280	MPV290
床身上最大回转直径	Max. swing over bed	250mm	280mm	290mm
拖板上最大回转直径	Max. swing over cross slide	150mm	170mm	165mm
两顶尖距离	Distance between centers	550/750mm	700mm	700mm
主轴锥度	Spindle taper	MT4	MT4	MT5
床身宽度	Width of bed	135mm	180mm	180mm
主轴孔径	Spindle bore	26mm	26mm	38mm
主轴转速范围(无级变速)	Range of spindle speed (variable speed)	50-2500rpm	50-2500rpm	80-2000rpm
横向进给范围	Range of cross feed	0.07 -0.20mm /rev	0.07-0.40mm/rev	0.01 -0.10mm /rev
纵向进给范围	Range of longitudinal feed	0.085-0.832mm/rev	0.085~0.832mm/rev	0.085-0.832mm/rev
英制螺纹切削范围	Range of inch threads	8-56T.P.I	8-56T.P.I	8-56T.P.I
公制螺纹切削范围	Range of metric threads	0.2 -3.5mm	0.2-3.5mm	0.2 -3.5mm
小拖板行程	Top slide travel	70mm	65mm	70mm
中拖板行程	Cross slide travel	115mm	180mm	160mm
尾座套筒行程	Tailstock quill travel	60mm	75mm	70mm
尾座套筒锥度	Taper of tailstock quill	MT2	MT2	MT3
电机功率	Motor power	0.75kw	1.1kw	1.5kw
钻铣头	Drilling and milling head	ZAY7016V	ZAY7020V	ZAY7020V
主轴锥度	Spindle taper	MT2	MT2	MT2
主轴行程	Spindle travel	52mm	52mm	52mm
主轴转速范围(无级变速)	Range of spindle speeds (variable speed)	50-2250rpm	50-2250rpm	50-2250rpm
主轴端到工作台的距离	Max. distance from spindle nose to table	280mm	280mm	380mm
主轴到立柱的距离	Max. distance from spindle to column	175mm	175mm	190mm
电机功率	Motor power	600w	600w	750w
包装尺寸(机器)	Packing size (for machine)	1200/1400 × 580 × 860mm	137x850x1050mm	1450×700×1040mm
包装尺寸(床脚)	Packing size (for stand)	760x530x415mm	800x580x415mm	800x580x415mm
净重	N.W	195kgs	248kgs	325kgs

钻铣床/无级变速 Milling and Drilling Machine (Variable Speed)

钻铣床/无级变速 Milling and Drilling Machine (Variable Speed)



ZAY7013V



ZAY7020V



ZAY7030V

参数	Specification	ZAY7013V	ZAY7020V (L)	ZAY7025V (L)	ZAY7030V
最大钻孔直径	Max. drilling capacity	13mm	20mm	25mm	30mm
最大面铣直径	Max. face mill capacity	16mm	63mm	80mm	70mm
最大立铣直径	Max. end mill capacity	30mm	20mm	25mm	30mm
主轴到工作台最大距离	Max. distance from spindle to table	300mm	355mm	355mm	370mm
工作台尺寸	Working table size	460X110mm	500(700)x180mm	500(700)x180mm	840x210mm
主轴箱旋转角度	Swivel angle of headstock	± 45°	± 45°	±45°	±45°
主轴锥度	Spindle taper	MT3/R8	MT2	MT3	MT3
主轴速度	Spindle speed	L: 50-1100rpm H: 120-2500rpm	50-2250rpm	50-3000rpm	100-2500rpm
套筒行程	Sleeve stroke	-	50mm	50mm	70mm
X轴行程	X-axis travel	300mm	290/490mm	290/490mm	570mm
Y轴行程	Y-axis travel	130mm	180mm	180mm	200mm
Z轴行程	Z-axis travel	220mm	380mm	360mm	350mm
电机功率	Motor power	550w/brushless motor	600w	750w	900w
净重/毛重	N.W/G.W	65/85kgs	118/138kgs (130/160kgs)	130/158kgs (140/168kgs)	220/260Kgs
包装尺寸(长x宽x高)	Packing size (LxWxH)	570x550x850mm	610(810)x560x880 mm	620(770)x720x910mm	870x630x1000mm



ZAY7025VB



ZAY7028VB

Features:

- ※ DC brushless motor, low noise
- ※ Variable speed
- ※ Head swivels ±45°
- ※ Micro feed precision
- ※ Manual tapping
- ※ New design cover, for easy operation

性能特点

- ※ 直流无刷电机，寿命长，噪音小
- ※ 主轴无极调速
- ※ 主轴箱在垂直平面内可做 ±45° 回转
- ※ 精密微调进给
- ※ 手动攻丝
- ※ 全新设计主轴箱盖，易操作

● 特殊附件:

1. 冷却泵
2. 平口钳
3. 铣夹头
4. 铣刀盘
5. 底座及油盆
6. 深度尺
7. X轴走刀器

Optional accessories:

1. Coolant pump
2. Machine vice
3. Milling chuck
4. Milling cutter
5. Machine stand with chip tray
6. Depth ruler display
7. X axis power feed attachment

● 随机附件:

1. 速度显示器
2. 工作灯
3. 莫氏接杆
4. 拉杆
5. 钻夹头及接杆
6. 工具以及工具箱

Standard accessories:

1. Speed display
2. Working light
3. Morse taper
4. Draw bar
5. Drill chuck
6. Tool box & tools

参数	Specification	ZAY7025VB(Belt Drive)	ZAY7028VB(Belt Drive)
最大钻孔直径	Max. drilling capacity	25mm	28mm
最大攻丝直径	Max. tapping capacity	M16	M16
最大面铣刀直径	Max. face mill capacity	63mm	75mm
最大立铣刀直径	Max. end mill capacity	16mm	20mm
主轴到工作台距离	Distance from spindle to table	45-300mm	50~340mm
主轴到立柱距离	Distance from spindle to column	198mm	212mm
主轴行程	Spindle travel	50mm	70mm
主轴锥度	Spindle taper	MT3	MT3
主轴转速范围	Spindle speed	Varier Stepless, 75-1250rpm(L), 150-2500rpm(H)	Varier Stepless, 75-1250rpm(L), 150-2500rpm(H)
工作台尺寸	Table size	700x180mm	540x180mm
T型槽尺寸	T-slots size	12mm	12mm
X轴行程	X-axis travel	520mm	325mm
Y轴行程	Y-axis travel	190mm	200mm
Z轴行程	Z-axis travel	255mm	290mm
主电机功率	Motor power	750w, DC Brushless	1100w, DC Brushless
净重/毛重	N.W/G.W	120/145kgs	180/210kgs
包装尺寸	Packing size	610x710x900mm	750x710x1000mm
装箱数 (20尺集装箱)	Loading amount/20" container	48pcs	48pcs

钻铣床 Milling and Drilling Machine



Features:

- ※ High precision grinding all steel spindle
- ※ High strength with square column
- ※ Good strength gear grinding, low noise
- ※ Headstock tilts left and right
- ※ Wide electrical box, easy operation
- ※ High precision manual feeder
- ※ Depth ruler, easy operation and read

性能特点

- ※ 高精度磨削全钢主轴
- ※ 高强度,方立柱
- ※ 磨齿齿轮强度高, 噪音低
- ※ 头部可以左和右倾斜
- ※ 宽大的电气箱, 操作便捷
- ※ 高精度手动进给装置
- ※ 便于操作与读取数据的深度计



Variable speed for ZX32GV

ZX32GV

参数	Specification	ZX32G	ZX32GV
最大钻孔直径	Max.drilling capacity	32mm	32mm
最大攻丝直径	Max.tapping capacity	16mm	16mm
最大面铣直径	Max.face milling capacity	63mm	63mm
主轴中心到立柱的最大距离	Max. distance from spindle center to column	203mm	214mm
主轴中心到工作台的最大距离	Max. distance from spindle center to table	336mm	400mm
工作台尺寸	Table size	700×180mm	700×190mm
主轴锥度	Spindle taper	MT3/R8	MT3/R8
X 轴行程	X-axis travel	410mm	350mm
Y 轴行程	Y-axis travel	205mm	230mm
Z 轴行程	Z-axis travel	310mm	380mm
主轴行程	Spindle travel	85mm	75mm
T型槽尺寸	T-slot size	12mm	12mm
主轴转速范围	Spindle speed range (50hz)	95-1420rpm	95-1420rpm
主轴箱旋转角度	Swivel angle of headstock	±45°	±45°
立柱尺寸	Column size	150×130×690mm	150×130×690mm
底座尺寸	Base size	550×340mm	542×340mm
电机功率	Motor power	750w	750w
净重/毛重	N.W/G.W	170/205kgs	185/215kgs

● 特殊附件:

1. 三轴数显
2. CE电器及防护
3. 工作灯
4. 铣夹头(8件套)
5. 镗杆
6. 铣刀盘
7. 自动进给器
8. 冷却系统
9. 床脚及油盆
10. 回转工作台

Optional accessories:

1. 3 axis DRO
2. CE electrical and protection
3. Working lamp
4. Milling chuck(8pcs)
5. Boring bar
6. Milling cutter holder
7. Power feed attachment
8. Cooling system
9. Machine stand with oil tray
10. Rotary table installed

钻铣床 Milling and Drilling Machine



ZAY7032G

Features:

- ※ Milling ,drilling, tapping,boring,reaming
- ※ Head swivels ±45°vertically
- ※ Spindle micro feed precision
- ※ Adjustable gibs on table precision
- ※ Accurate position ,strong rigidity , powerful cutting
- ※ Gear-driven type and round column

性能特点

- ※ 铣削、钻削、攻丝、镗孔、扩孔
- ※ 主轴箱垂直平面内可作 ± 45° 回转
- ※ 主轴进给精度
- ※ 工作台间隙镶条整理
- ※ 定位准确, 刚性强, 切割力强
- ※ 齿轮传动式,圆立柱

● 随机附件: Standard accessories:

- | | |
|-----------|--------------------------|
| 1. 钻夹头及接杆 | 1. Drill chuck and arbor |
| 2. 拉杆 | 2. Draw bar |
| 3. 内六角扳手 | 3. Allen Wrenches |
| 4. 退刀楔 | 4. Wedge |
| 5. 工具 | 5. Tool box with tools |

参数	Specification	ZAY7032G(H)	ZAY7040G(H)	ZAY7045G(H)
最大钻孔直径	Max.drilling capacity	Φ32mm	Φ40mm	Φ45mm
最大攻丝直径	Max.tapping capacity	Φ20mm	Φ20mm	Φ20mm
最大面铣刀直径	Max.face milling capacity	Φ63mm	Φ80mm	Φ80mm
最大立铣刀直径	Max.end milling capacity	Φ20mm	Φ32mm	Φ32mm
主轴端至工作台最大距离	Max.distance from spindle nose to table	440mm(optional 670mm)		
主轴轴线至立柱表面最小距离	Min.distance from spindle axis to column	272.5mm		
主轴行程	Spindle travel	130mm		
主轴锥度	Spindle taper	MT3 or R8	MT4 or R8	
主轴转速级数	Step of spindle speed	6 steps		
主轴转速范围 50Hz	Range of spindle speed 50Hz	80-1250rpm		
60Hz	60Hz	95-1500rpm		
主轴箱水平旋转角度	Swivel angle of headstock (horizontal)	360°		
主轴箱垂直旋转角度	Swivel angle of headstock (vertical)	±45°		
工作台尺寸	Table size	800×240mm		
工作台前后行程	Forward and backward travel of table	175mm		
工作台左右行程	Left and right travel of table	500mm		
主电机功率	Motor Power	1.5kw		
净重/毛重	N.W/G.W	318/368kgs		
包装尺寸	Packing size	770×880×1160mm		
装箱数（20尺集装箱）	Loading amount/20" container	36pcs		

钻铣床 Milling and Drilling Machine



ZAY7045V/1

Features:

- ※ Variable speed
- ※ Milling, drilling, tapping, boring and reaming
- ※ Head swivels $\pm 45^\circ$ vertically
- ※ Micro feed precision
- ※ Adjustable gibs on table precision
- ※ Strong rigidity, powerful cutting and precise positioning

性能特点

- ※ 主轴无级调速
- ※ 铣削、钻削、攻丝、扩孔、镗孔
- ※ 主轴箱在垂直平面内可作 $\pm 45^\circ$ 回转
- ※ 精密微调进给
- ※ 工作台间隙镶条调整
- ※ 刚性强，切削力大，定位准确

● 随机附件:

1. 拉杆
2. 退刀楔
3. 双头扳手
4. 钻夹头及接杆
5. 工具及工具箱

● 特殊附件:

1. 二轴/三轴数显
2. CE电器及防护
3. 工作灯
4. 铣夹头 (8件套)
5. 镗杆
6. 铣刀盘
7. 自动进给器
8. 冷却系统
9. 床脚及油盆
10. 2.2kw 加大电机
11. SKF轴承
12. 主轴速度显示

Standard accessories:

1. Draw bar
2. Wedge
3. Allen wrenches
4. Drill chuck and arbor
5. Tool box with tools

Optional accessories:

1. 2 axis/3 axis DRO
2. CE electrical part and protection
3. Working lamp
4. Milling chuck (8pcs)
5. Boring bar
6. Milling cutter holder
7. Power feed attachment
8. Cooling system
9. Machine stand with oil tray
10. 2.2kw big motor
11. SKF bearing
12. Spindle speed display

参数	Specification	ZAY7032V ZAY7040V ZAY7045V	ZAY7032V/1 ZAY7040V/1 ZAY7045V/1
最大钻孔直径	Max. drilling capacity	32mm/40mm/45mm	32mm/40mm/45mm
最大攻丝直径	Max. tapping capacity	20mm	20mm
最大面铣直径	Max. face mill capacity	63mm/80mm/80mm	63mm/80mm/80mm
最大立铣直径	Max. end mill capacity	20mm/32mm/32mm	20mm/32mm/32mm
主轴端到工作台的最大距离	Max. distance from spindle nose to table	400mm	450mm
主轴轴线到立柱的最小距离	Min. distance from spindle axis to column	260mm	
主轴行程	Spindle travel	130mm	
主轴锥度	Spindle taper	MT3 MT4 or R8	
主轴转速范围(2档)	Range of spindle speed(2 steps)	100-530, 530-2800rpm	
主轴自动走刀级数	Auto-feeding steps of spindle	/	3
主轴自动走刀量范围	Auto-feeding value of spindle	/	0.06-0.30mm/r
主轴箱旋转角度	Swivel angle of headstock	$\pm 45^\circ$	
工作台尺寸	Table size	800×240mm	
工作台前后行程	Forward and backward travel of table	175mm	
工作台左右行程	Left and right travel of table	500mm	
电机功率	Motor power(D.C)	1.5kw (2HP)	
净重/毛重	N.W/G.W	325/375kgs	
包装尺寸	Packing size(Lx W x H)	770×880×1160mm	
装箱数 (20尺集装箱)	Loading amount/20" container	36pcs	

钻铣床 Milling and Drilling Machine



ZAY7045FG



ZAY7045FG/1

参数	Specification	ZAY7032FG ZAY7040FG ZAY7045FG ZAY7045M	ZAY7032FG/1 ZAY7040FG/1 ZAY7045FG/1
最大钻孔直径	Max. drilling capacity	$\phi 32\text{mm} / \phi 40\text{mm} / \phi 45\text{mm} / \phi 45\text{mm}$	
最大攻丝直径	Max. tapping capacity	20mm	
最大面铣刀直径	Max. face milling capacity	$\phi 63\text{mm} / \phi 80\text{mm} / \phi 80\text{mm} / \phi 80\text{mm}$	
最大立铣刀直径	Max. end milling capacity	$\phi 20\text{mm} / \phi 32\text{mm} / \phi 32\text{mm} / \phi 32\text{mm}$	
主轴端到工作台距离最大距离	Max. distance from spindle nose to table	450mm / 450mm / 450mm / 420mm	
主轴轴线至立柱表面的最小距离	Min. distance from spindle axis to column	260mm	
主轴行程	Spindle travel	130mm	
主轴锥度	Spindle taper	MT3, MT4 or R8	
主轴转速级数	Step of spindle speed	6 steps	
主轴转速范围 50Hz	Range of spindle speed 50Hz	80-1250 r.p.m	
60Hz	60Hz	95-1500 r.p.m	
主轴自动走刀级数	Auto-feeding step of spindle	/	3 steps
主轴自动走刀量范围	Auto-feeding amount of spindle	/	0.06-0.30mm/r
主轴箱回转角度 (垂直方向)	Swivel angle of headstock(vertical)	$\pm 45^\circ$	
工作台尺寸	Table size	800×240mm	
工作台前后行程	Forward and backward travel of table	175mm	
工作台左右行程	Left and right travel of table	500mm	
主电机功率	Motor Power	1.5kw(2HP)	
净重/毛重	N.W/G.W	320/370kgs	
包装尺寸	Packing size	770×880×1160mm	
装箱数 (20尺集装箱)	Loading amount/20" container	36pcs	

立式钻床 Vertical Drilling Machine

立式钻床 Vertical Drilling Machine



十字工作台
Z5040C(cross table)

Features:

- ※ Drilling, milling and tapping
- ※ Headstock and worktable up and down perpendicularly
- ※ Head swivels 360° horizontally
- ※ Gear driven, lower noise
- ※ Positive spindle lock

性能特点

- ※ 钻削、铣削、攻丝
- ※ 机头、工作台可垂直升降
- ※ 主轴箱在水平面可360°旋转
- ※ 齿轮传动、低噪音
- ※ 主轴上下任意位置可缩进

● 随机附件:

1. 钻夹头及接杆
2. 钻夹头柄
3. 内六角扳手
4. 冷却泵
5. 退刀楔
6. 拉杆

Standard accessories:

1. Drill chuck and arbor
2. Arbor
3. Allen wrenches
4. Coolant pump
5. Wedge
6. Draw bar

参数	Specification	Z5032	Z5040	Z5045	Z5032/1	Z5040/1	Z5045/1	Z5032C	Z5040C	Z5045C
最大钻孔直径	Max.drilling capacity	Φ32mm/Φ40mm/Φ45mm								
主轴锥度	Spindle taper	MT3/MT4/R8								
主轴行程	Spindle travel	Φ130mm								
主轴运转级数	Step of spindle speed	3 steps								
主轴转速范围 50Hz	Range of spindle speed 50Hz	80-1250rpm								
60Hz	60Hz	95-1500rpm								
主轴自动进给级数	Step of spindle auto-feeding	3 steps						/		
主轴自动进给范围	Range of spindle auto-feeding amount	/		0.06-0.30rpm				/		
主轴到立柱最小距离	Min.distance from spindle axis to column	290mm								
主轴端到工作台最大距离	Max.distance from spindle nose to worktable	725mm							700mm	
主轴端部到底座最大距离	Max.distance from spindle nose to stand table	1125mm								
主轴箱最大行程	Max.travel of headstock	Φ250mm								
主轴箱旋转角度（水平/竖直）	Swivel angle of headstock(horizontal/vertical)	360°								
工作台支架最大行程	Max.travel of worktable bracket	Φ600mm								
工作台有效尺寸	Worktable size of availability	380×300mm							700×180mm	
工作台水平最大旋转角度	Swivel angle of table horizontally	360°								
工作台倾斜角度	Table leaned angle	±45°								
底座工作台尺寸	Size of stand worktable of availability	417×416mm								
电机功率	Motor power	1.5kw								
净重/毛重	N.W/G.W	440/490kgs							470/530kgs	
包装尺寸	Packing size	820×770×1850mm							820×770×1850mm	
装箱数量（20尺集装箱）	Loading amount/20" container	18pcs							18pcs	



旋转工作台
Tilting worktable

Features:

- ※ 2 speed strong power motor
- ※ Automatic tools ejectors
- ※ 2 steps power feed 0.1-0.2mm/rev
- ※ Drilling, tapping

性能特点

- ※ 强功率双速电机
- ※ 自动卸刀装置
- ※ 二级主轴自动进给
- ※ 钻孔、攻丝

● 随机附件:

1. 主轴防护
2. 冷却泵
3. 钻夹头及接杆
4. 工具箱及工具

Standard accessories:

1. Drill chuck cover
2. Coolant pump
3. Drill chuck and arbor
4. Tool box with tools

● 特殊附件:

1. 铣刀盘
2. 铣夹头 (8件套)
3. 平口钳
4. 夹具 (58件套)

Optional accessories:

1. Milling holder
2. Milling chuck (8pcs)
3. Machine vice
4. Clamping kit (58pcs)

参数	Specification	Z5040 (机械自动进给) Mechanic power feed	Z5040E (电磁自动进给) Electronic power feed	Z5040T (机械自动进给) Mechanic power feed	Z5040ET (电磁自动进给) Electronic power feed
最大钻孔直径	Max.drilling capacity	40mm			
攻丝直径 钢件 铸件	Threading in steel & casting iron	M20&M24			
主轴行程	Spindle travel	180mm			
主轴锥度	Spindle taper	M.T.4			
主轴自动进给	Spindle power feed	2 steps/0.1-0.2mm/rev			
主轴转速	Spindle speed	50-1450rpm			
T槽宽度	Width of T-slot	18mm			
主轴轴线至立柱表面最大距离	Max.distance from spindle axis to surface of column	350mm			
主轴端面至工作台距离	Max.distance from spindle end to surface of table	770mm			
主轴端面至底座表面距离	Max.distance from spindle end to surface of base	1210mm			
立柱直径	Diameter of column	150mm			
工作台尺寸	Table size	560×560mm			
底座尺寸	Base size	730×500mm			
电机功率	Motor power	0.85/1.5kw			
净重/毛重	N.W/G.W	465/615kgs		510/650kgs	
包装尺寸	Packing size	2270×690×1100mm			

万能铣床 Universal Milling Machine



ZX7550CW

Features:

- ✧ Rectanger guide way, better stability
- ✧ Easily changing from vertical milling to horizontal milling
- ✧ Worktable can be automatically feed in X axis ,and equipped with "quick-reverse"unit to realize high efficiency in working
- ✧ Headstock swivels $\pm 90^\circ$
- ✧ ZX7550CW vertical milling is gear-driven ;Horizontal milling is belt-driven.
- ✧ ZX7550ZW vertical milling spindle can be auto feeding based on ZX7550CW
- ✧ ZX5325C vertical milling is gear-driven

性能特点

- ✧ 矩形导轨，更加稳定
- ✧ 立铣至卧铣简易转换
- ✧ 工作台X轴自动进给，装有快换，加工效率更高
- ✧ 主轴回转 $\pm 90^\circ$
- ✧ ZX7550CW立铣齿轮传动，卧铣皮带传动
- ✧ ZX7550ZW在ZX7550CW基础上立铣主轴自动进给
- ✧ ZX5325C立铣齿轮传动

● 随机附件

1. 变径套
2. 160mm平口钳
3. 扳手
4. 铣夹头
5. 钻夹头

Standard accessories:

1. Reduction sleeve
2. 160mm vice
3. Wrenches
4. Milling chuck
5. Drill chuck

● 特殊附件

1. 三轴数显
2. 万能分度头
3. 58件套夹具
4. CE标准电器
5. 集中控制面板
6. CE防护

Optional accessories:

1. 3 axis DRO
2. Universal dividing head
3. 58 pcs clamping kits
4. CE standard electrics
5. Collected operating panel
6. CE protection

参数	Specification	ZX7550CW	ZX7550ZW	ZX5325C
最大钻孔直径	Max.drilling dia.	$\Phi 50\text{mm}$	$\Phi 50\text{mm}$	$\Phi 50\text{mm}$
卧铣最大直径	Max.horizontal milling dia.	$\Phi 100\text{mm}$	$\Phi 100\text{mm}$	$\Phi 100\text{mm}$
立铣最大直径	Max.vertical milling dia.	$\Phi 25\text{mm}$	$\Phi 25\text{mm}$	$\Phi 32\text{mm}$
最大镗孔直径	Max.boring dia.	$\Phi 120\text{mm}$	$\Phi 120\text{mm}$	$\Phi 100\text{mm}$
主轴锥度	Spindle taper	ISO30/R8/MT4		
主轴转速范围	Spindle speed	V:115-1750rpm(8) H:60-1350rpm(8)	V:60-1500rpm(8) H:60-1350rpm(8)	V:115-1750rpm
主轴行程	Spindle travel	120mm	120mm	125mm
工作台尺寸	Table size	240×800(1000)mm	240×800(1000)mm	260×1000mm
工作台行程	Table travel	400(600)×230×350mm	400(600)×230×350mm	600×280×380mm
主电机功率(立/卧)	Main motor power(V/H)	V:0.85kw/1.5kw H:2.2kw	V:1.5kw H:1.5kw	1.5kw
包装尺寸	Packing size	1140×1120×2220(1 unit/PKG)	1140×1120×2220(1 unit/PKG)	1140×1200×2220(1 unit/PKG)
		1140×1220×2220(2 units/PKG)	1140×1220×2220(2 units/PKG)	1140×1450×2220(2 units/PKG)
净重/毛重	N.W/G.W	850/1000kgs	900/1050kgs	700/760kgs

炮塔铣床 Turret Milling Machine



- ✧ 数显尺为选配
- ✧ DRO is optional

X6330

● 随机附件:

1. 冷却泵
2. 工作灯
3. 台湾炮塔铣头
4. 油盆
5. 160mm平口钳
6. 11件套铣夹头
7. 工具箱及工具

Standard accessories:

1. Coolant system
2. Working lamp
3. Taiwan milling turret head
4. Oil tray
5. 160mm vice
6. 11pcs milling chuck/collet
7. Tool box with tools



X6323

- ✧ 数显尺为选配
- ✧ DRO is optional

● 特殊附件:

1. 台湾无段铣头
2. 三轴数显
3. X/Y向自动进给器
4. Z轴升降电机

Optional accessories:

1. Taiwan variable speed head
2. 3 axis DRO
3. X/Y power feed
4. Z-axis lifting motor

参数	Specification	X6323	4H(X6325)	5H(X6330)
工作台尺寸(长×宽)	Table size(L×W)	1270×230mm	1270×230mm (Optional:1370×254mm)	1370×305mm
T型槽 (数量/宽度/槽距)	T-slot (N×W×D)	3/16/63mm	3/16/65mm	3/16/65mm
工作台行程 (X/Y/Z)	Table travel (X/Y/Z)	800×400×400mm	850×400×400mm	850×400×450mm
主轴端面到工作台距离	Distance between spindle nose and table surface	60-490mm	60-460mm	0-460mm
主轴转速	Spindle speed	66-4540rpm		
主电机功率	Main motor power	3HP		5HP
主轴锥度	Spindle taper	R8	R8 or NT30	NT40
主轴套筒行程	Travel of spindle sleeve	127mm		
滑枕行程	Ram travel	430mm	400mm	500mm
主轴套筒进给量	Feed of spindle sleeve	0.04/0.08/0.15mm/r		
铣头回转	Milling head rotation	swivel:45° tilt:90°		
外形尺寸	Overall size(L×W×H)	1600×1650×2250mm	1700×1600×2150mm	1750×1650×2150mm
净重	N.W	1200kgs	1200kgs	1350kgs

万能铣床 Universal Milling Machine

万能铣床 Universal Milling Machine



X6325U



X6336U

※ 数显尺为选配
※ DRO is optional

● 随机附件:

1. 冷却泵
2. 工作灯
3. 台湾炮塔铣头
4. 油盆
5. 160mm平口钳
6. 工具箱及工具

Standard accessories:

1. Coolant system
2. Working lamp
3. Taiwan milling turret head
4. Oil tray
5. 160mm machine vice
6. Tool box with tools

● 特殊附件:

1. 台湾无段铣头
2. 三轴数显
3. X/Y向自动进给器
4. Z轴升降电机
5. 58件套夹具
6. 11件套铣夹头

Optional accessories:

1. Taiwan variable speed head
2. 3 axis DRO
3. X/Y power feed
4. Z axis lifting motor
5. 58pcs clamping kit
6. 11pcs milling chuck

参数	Specification	X6325U	X6330U	X6332U	X6336U
工作台尺寸 (长×宽)	Table size (L×W)	1270×254mm (Optional:1370×254mm)	1370×305mm	1250×320mm	1370×360mm
T型槽 (数量/宽度/槽距)	T-slot (NxWxD)	3/16/65mm	3/16/65mm	3/14/70mm	3/18/80mm
工作台行程 (X/Y/Z)	Table travel (X/Y/Z)	800×400×400mm	850×380×380mm	600×300×420mm	1000×320×420mm
主轴孔锥度: (立/卧轴)	Spindle taper: vertical/horizontal	R8/NT30(V),NT40(H)	R8/NT40(V),NT40(H)	R8/NT40(V),NT40(H)	NT40(V),NT50(H)
卧轴中心到工作台距离	Distance between horizontal nose and table surface	0-400mm	0-380mm	0-400mm	0-400mm
卧轴中心到悬梁底面距离	Distance between spindle axis and ram surface	270mm	210mm	210mm	270mm
主轴转速范围 (50HZ)	立轴无段变速	80-4200rpm (variable)			50-3750rpm (variable)
	立轴有段变速	66-4540rpm (16 steps)			66-4540rpm (16 steps)
	卧轴有段变速	40-1300rpm (12 steps)			60-1800rpm (12 steps)
滑枕行程	Ram travel	400mm			600mm
主电机功率	立轴	3kw (vertical)			3.75kw (vertical)
	卧轴	4kw (horizontal)			5.5kw (horizontal)
外形尺寸	Overall size (L×W×H)	1600×1550×2150mm	1700×1600×2250mm	1700×1550×2250mm	2070×2020×2350mm
净重	N.W	1380kgs	1450kgs	1450kgs	2200kgs



ZX6350ZA



ZX6350C

※ 数显尺为选配
※ DRO is optional

Features:

- ※ Headstock swivels ±45°
- ※ ZX6350C vertical milling spindle by manual
- ※ ZX6350Z vertical milling spindle by auto-feeding
- ※ ZX6350ZA vertical milling spindle auto-feeding, X/Y/Z axis auto-feeding

性能特点

- ※ 主轴可以 ± 45° 回转
- ※ ZX6350C: 立铣是手动进给
- ※ ZX6350Z: 立铣是自动进给
- ※ ZX6350ZA: 立铣及X/Y/Z都是自动进给

参数	Specification	ZX6350C	ZX6350Z	ZX6350ZA
最大钻孔直径	Max. drilling dia.	Copper:Φ50mm Casting:Φ30mm		
主轴锥度	Spindle taper	ISO30 / ISO40 / R8 / MT4		
最大立铣直径	Max. vertical milling dia.	25mm		
最大镗孔直径	Max. boring dia	120mm		
主轴到工作台距离	Distance from spindle to table surface	100-480mm	100-480mm	80-460mm
主轴转速(立/卧轴)	Spindle speed(V/H)	V:115-1750rpm H:40-1300rpm	V:90-2000rpm H:38-1310rpm	V:60-1500rpm H:40-1300rpm
主轴行程	Spindle travel	120mm		
工作台尺寸 (L×W)	Table size (L×W)	1120×280mm	1120×280mm	1250×320mm
工作台行程	Table travel	600×260mm	600×260mm	600×300×430mm
主电机功率	Main motor power(V/H)	1.5/2.2kw	2.2/2.2kw	1.5/2.2kw
包装尺寸	Packing size	1400×1630×2350mm	1400×1630×2350mm	1680×1480×2250mm
净重/毛重	N.W/G.W	1200/1350kgs	1200/1350kgs	1450/1560kgs

万能铣床
 Universal Milling Machine

液压摇臂钻床
 Hydraulic Radial Drilling Machine



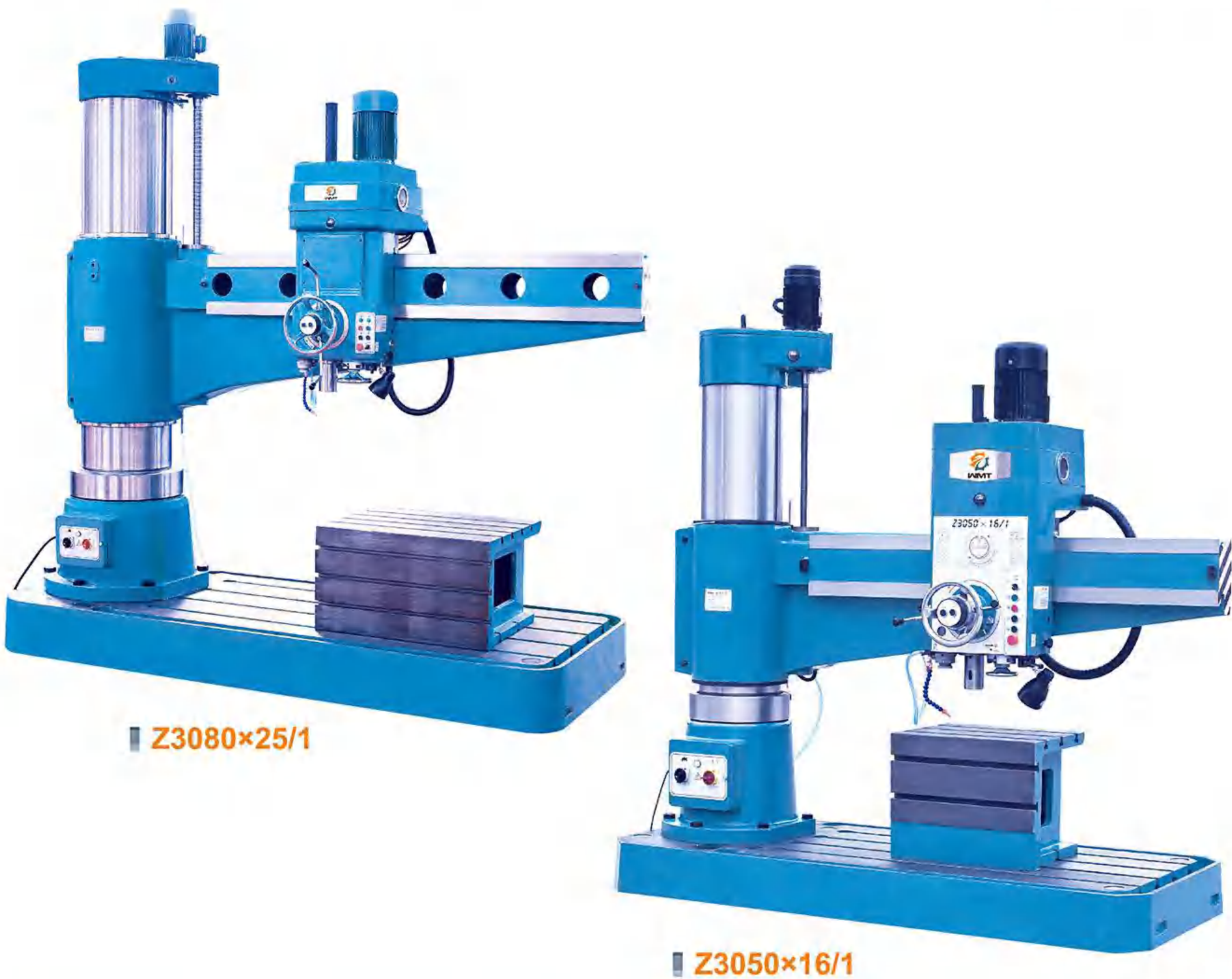
- ✘ 数显尺为选配
- ✘ DRO is optional

- ✘ 工作台回转为选配
- ✘ Rotary table ($\pm 45^\circ$) is optional

- ✘ X/Y/Z三方向进给采用一个伺服电机控制
- ✘ Machine with automatic feed controlled by one servo motor in X/Y/Z axis
- ✘ 使用一个手柄控制XYZ进给、正向和反向运动
- ✘ Use one handle to control forward and reverse movement in X/Y/Z axis

XL6436

参数	Specification	XL6436	XL6436CL
工作台尺寸 (LxW)	Table size (LxW)	1325×360mm	1600×360mm
工作台行程 (X/Y/Z)	Table travel (X/Y/Z)	750×300×450mm	1300×300×450mm
工作台进给速度	Table feed (X/Y/Z)	30-750/20-500/15-375mm/min.	
主轴锥度	Spindle taper	7:24 ISO50 (H/V)	
工作台最大承重	Max. loading on worktable	500kgs	
T型槽 (数量/宽度/槽距)	T-slot (NxWxD)	3/18/80mm	3/18/70mm
滑枕行程	Ram travel	550mm	
主轴端面至工作台距离	Distance between spindle nose and table surface	196-646mm	
卧轴中心至工作面距离	Distance between horizontal nose and table surface	20-470mm	
卧轴中心至悬梁平面距离	Distance between horizontal nose and arm surface	200mm	
主轴转速 (12级)	Spindle speed (12 steps)	60-1750rpm (V) 60-1800rpm (H)	
主电机功率	Main motor power	4kw (V) 5.5kw (H)	
三相进给交流伺服电机扭矩	3 phase AC feeding servo motor torque	10N.m	
外形尺寸	Overall size	1800×2100×2000mm	2500×2100×2000mm
净重	N.W	2650kgs	2800kgs



Z3080x25/1

Z3050x16/1

参数	Specification	Z3032x10/1	Z3040x13/1	Z3050x16/1	Z3063x20/1	Z3080x25/1
最大钻孔直径	Max. drilling dia.	32mm	40mm	50mm	63mm	80mm
主轴中心线至立柱母线距离	Distance between spindle axis and column	300-1000mm	300-1300mm	350-1600mm	450-2000mm	500-2500mm
主轴端面至底座工作面距离	Distance from spindle nose and working surface of base	250-1000mm	300-1120mm	320-1220mm	400-1600mm	550-2000mm
主轴行程	Spindle travel	280mm	280mm	315mm	400mm	450mm
主轴锥度	Spindle taper	MT4	MT4	MT5	MT5	MT6
主轴转速	Spindle speed	32-2500rpm	32-2500rpm	25-2000rpm	20-1600rpm	16-1250rpm
主轴转速级数	Number of spindle speed	16 steps	16 steps	16 steps	16 steps	16 steps
主轴进给量范围	Range of spindle feed	0.10-1.25mm/r	0.10-1.25mm/r	0.04-3.20mm/r	0.04-3.20mm/r	0.04-3.20mm/r
主轴进给量级数	Number of spindle feed	8 steps	16 steps	16 steps	16 steps	16 steps
工作台尺寸	Table size	550×400×400mm	600×450×450mm	630×500×500mm	800×630×500mm	1000×800×560mm
主轴箱水平移动距离	Distance of head horizontal movement	700mm	1000mm	1250mm	1600mm	2000mm
主电机功率	Main motor power	2.2kw	3kw	4kw	5.5kw	7.5kw
净重	N.W	1600kgs	2500kgs	3500kgs	7000kgs	11000kgs
外形尺寸	Overall size (L×W×H)	1760×800×2300mm	2100×900×2490mm	2500×1070×2840mm	3080×1250×3400mm	3730×1400×4025mm

金属带锯床 Band Saw Machine

金属带锯床 Band Saw Machine



BS-712N



BS-1018B



BS-712R



BS-115

The bow can be swiveled between 45° and 90°
弓锯回转角度在45°和90°之间

参数		Specification		BS-115	BS-712N	BS-712R
锯切能力	圆钢90°	Capacity	Circular@90°	115mm	178mm(7")	178mm(7")
	方钢90°		Rectangular@90°	100x150mm	178x305mm(7"x12")	178x210mm(7"x8.25")
	圆钢45°		Circular@45°	75mm	127mm (5")	127mm (5")
	方钢45°		Rectangular@45°	70x60mm	120x125mm(4.75"x4.88")	85x 140mm(3.33"x5.5")
锯条速度	60HZ	Blade speed	@60HZ	24,36,61MPM	27, 41, 59, 78 MPM	27, 41, 59, 78 MPM
	50HZ		@50HZ	20,29,50MPM	22, 34, 49, 64 MPM	22, 34, 49, 64 MPM
锯条尺寸		Blade size		12.5 x 0.6x1638mm	19 x 0.9x2362mm	19x0.9x2362mm
电机功率		Motor power		420w(1PH)	750w 1HP(3PH), 1.1kw 1.5HP(1PH)	
传动		Drive		V-Belt	V-Belt	V-Belt
包装尺寸		Packing size		1020x320x390mm	1250x510x1150mm	1290x730x1150mm
净重/毛重		N.W/G.W		61/64kgs	145/178kgs	170/192kgs

Features:

- ※ Vertical force controlled through hydraulic cylinder
- ※ Strong structure for big capacity cutting

性能特点

- ※ 通过液压缸控制垂直
- ※ 刚性强且切削能力大



BS-912B

参数		Specification		BS-912B	BS-1018B
锯切能力	圆钢90°	Capacity	Circular@90°	229mm (9")	254mm (10")
	方钢90°		Rectangular@90°	178x305mm (7"x12")	127x457mm (5"x18")
	圆钢45°		Circular@45°	150mm (6")	150mm (6")
	方钢45°		Rectangular@45°	127x150mm (5"x6")	150x190mm (6"x7.5")
锯条速度	60HZ	Blade speed	@60HZ	32, 60, 88, 115MPM	35,60,88,115MPM
	50HZ		@50HZ	26, 50, 73, 95MPM	29,50,73,95MPM
锯条尺寸		Blade size		27x0.9x2655mm	27x0.9x3280mm
电机功率		Motor power		1.1kw 1.5HP (3PH,1PH)	1.5kw 2HP(3PH)
传动方式		Drive type		V-Belt	V-Belt
包装尺寸		Packing size		1540x590x1150mm	1830x830x1150mm
净重/毛重		N.W/G.W		230/260kgs	310/385kgs

双立柱锯床 Double Column Band Saw Machine

双立柱锯床 Double Column Band Saw Machine



GH4235

Features:

- ※ Double column structure vertical lifting with high stability
- ※ The cutting speed is variable and hydraulic
- ※ Workpiece is clamped by hydraulic control and easy to operate
- ※ Hydraulic clamping on three axis is optional



GH4220A



GH4250



GH4280



性能特点

- ※ 双立柱结构，垂直升降，稳定性高
- ※ 切削速度液压控制，无极调速
- ※ 工件夹紧液压夹紧，操作方便
- ※ 可定制三向液压夹紧装置

参数	Specification	GH4220A	GH4228A	GH4235	GH4240	GH4250	GH4270	GH4280	GH42100
切削范围圆柱形	Cutting range (round)	Φ200mm	Φ280mm	Φ350mm	Φ400mm	Φ500mm	Φ700mm	Φ800mm	Φ1000mm
切削范围正方形	Cutting range (rectangular)	200x200mm	280x280mm	350x350mm	400x400mm	500x500mm	700x700mm	800x800mm	1000x1000mm
锯条尺寸 (长x宽x厚)	Blade size (LxWxT)	2800x27x0.9mm	3505x27x0.9mm	4115x34x1.1mm	5000x41x1.3mm	5800x41x1.3mm	7205x54x1.6mm	8820x54x1.6mm	9820x67x1.6mm
锯条进给方式	Blade feed type	液压无级 hydraulic stepless			手动 manual			液压 hydraulic	
锯条张紧方式	Blade tension type	手动 manual			手动 manual			液压 hydraulic	
锯带线速度	Blade linear speed	27/45/69m/min			27/45/69m/min			15-60 various speed	
主传动结构	Main drive structure	涡轮传动 worm wheel			涡轮传动 worm wheel			齿轮减速机 gear speed reducer	
工件夹紧方式	Workpiece clamp type	液压 hydraulic			液压 hydraulic			液压 hydraulic	
工件送料方式	Workpiece feed type	手动 manual			手动 manual			电动 motor drive	
主电机功率	Main motor power	1.5kw	2.2kw	3kw	4kw	5.5kw	5.5kw	7.5kw	11kw
油泵电机功率	Hydraulic motor power	0.55kw			0.75kw			2.25kw	3.75kw
冷却泵功率	Coolant pump power	0.04kw			0.09kw			0.125kw	
外形尺寸 (长x宽x高)	Overall size	1400x900x1100mm	1860x1000x1400mm	2000x1100x1500mm	2400x1100x1900mm	2800x1400x1900mm	3500x1800x2500mm	4130x2150x2500mm	4560x2170x3040mm
净重	N.W	260kgs	610kgs	720kgs	1400kgs	1900kgs	3500kgs	4300kgs	7500kgs

圆锯床 Circular Saw



Manual CS type:

- ※ Solid machine structure with holes to assemble the material stand MSR4 on both sides.
- ※ Removable coolant tank with integrated powerful pump.
- ※ Long handle allows sawing without great effort.
- ※ Cutting is always performed at an optimum position towards the workpiece.
- ※ Centrically tensing vice, quadruple guiding, with individually adjustable jaws.

手动 CS 系列:

- ※ 机器工作台两侧带有安装孔, 可安装工件支架
- ※ 装有可移动式冷却箱, 强功率冷却泵
- ※ 加长手柄省力锯切
- ※ 对着工件的最佳位置切断
- ※ 中心定位, 四维导向, 可独立调整钳口的夹紧台虎钳

CS350SA



CS275

自动CS-SA系列:

- ※ 强功率, 免维护电机
- ※ 对着工件的最佳位置切断
- ※ 高等级, 防破裂可移动式保护装置在切割时提供最适宜的防护
- ※ 中心定位, 四维导向, 可独立调整钳口的夹紧台
- ※ 装有可移动式冷却箱, 强功率冷却泵

Auto CS-SA type:

- ※ Powerful, maintenance-free motor
- ※ Cutting is always performed at an optimum position towards the work piece
- ※ High-grade, fracture-proof and movable protective device with rapid optimum protection when cutting.
- ※ Centical orientation vice, quadruple guiding with individually adjustable jaws.
- ※ Removable coolant tank with integrated powerful pump.

参数		Specification		CS275	CS315 CS315SA	CS350 CS350SA
电机功率		Motor Power		2.0kw/1.4kw (2/4 pole)	1.5kw/0.75kw (4/8 pole)	1.5kw/1.1kw(4/8 pole)
锯片速度		Saw blade speed		96/48rpm	38/19rpm	38/19rpm
主轴箱回转角度		Head rotation		±45°	±45°	±45°
夹钳型式		Clamping vice		double edge	double edge	double edge
夹钳最大开档		Max. vice opening		110mm	140mm	150mm
冷却泵电机		Coolant pump motor		40W/380V/50HZ	40W/380V/50HZ	40W/380V/50HZ
锯片尺寸	最大直径	Saw blade size	Max. diameter	φ275mm	φ315mm	φ350mm
	孔径		Bore	φ40mm	φ40mm	φ40mm
	销孔		Pin holes	2×φ8×PCD55mm	2×φ8×PCD55mm	2×φ8×PCD55mm
0° 最大锯切能力	圆形	0° Max. cutting capacity	Round	60	70	120
	正方形		Square	60×60	70×70	120×120
	长方形		Rectangular	100×60	130×70	135×110
45° 最大锯切能力	圆形	45° Max. cutting capacity	Round	60	70	110
	正方形		Square	60×60	70×70	110×110
	长方形		Rectangular	70×60	90×70	110×90
包装尺寸		Packing size		940×560×1470mm	980×630×1530mm	1000×630×1560mm
				1040×560×1470mm	1100×630×1560mm	1130×650×1580mm
净重/毛重		N.W/G.W		175/200kgs	235/265kgs	260/290kgs
				210/245kgs	270/320kgs	290/345kgs
随机附件		Standard accessories		machine stand,coolant system,tool box with tools		
特殊附件		Optional accessories		saw blade		

台式压力机 Bench Table Press



AP-2



J01-0.2



JB04-2

ARBOR PRESS

Specification	AP-1/2	AP-1	AP-2	AP-3	AP-5
Capacity	1/2T	1T	2T	3T	5T
Max. height&dia.	90x80mm	110x100mm	180x123mm	285x163mm	400x226mm
Max. arbor	26mm	29mm	40mm	44mm	70mm
Ram square	19x19mm	25x25mm	32x32mm	38x38mm	50x50mm
Press stroke	280mm	355mm	445mm	615mm	815mm
Base size	240x170mm	268x190mm	432x260mm	455x300mm	645x176mm

MANUAL PRESS

Specification	J01-0.05	J01-0.2	J03-0.6
Max. nominal pressure	0.5 kn	2kn	6kn
Max. shut height	110mm	110mm	160mm
Shut height regulate capacity	80mm	80mm	90mm
Max. stroke	32mm	32mm	30mm
Stroke regulate capacity	20mm	20mm	20mm
Larynx mouth of depth	60mm	65mm	100mm
Diameter of stem hole	10×20mm	12×25mm	12×35mm
Bed dimension	100×160mm	120×170mm	165×160mm
Dimension	170×160×275mm	190×220×290mm	265×210×480mm
Weight	9kgs	13.5kgs	40kgs

TABLE PRESS

Specification	JB04-1	JB04-2	JB04-3	JB04-5
Max. nominal pressure	10kn	20kn	30kn	50kn
Stroke of slide	40mm	48mm	48mm	48mm
Strokes per minute	250mm	245mm	245mm	245mm
Max. shut height	150mm	160mm	230mm	230mm
Bed dimension	270×270mm	275×275mm	380×380mm	380×380mm
Motor power	0.45kw	0.55kw	0.75kw	0.75kw
Dimension	480×320×540mm	530×490×720mm	640×530×830mm	980×720×600mm
Weight	89kgs	198kgs	238kgs	270kgs

压力机 Press Machine

液压压力机 Hydraulic Press Machine

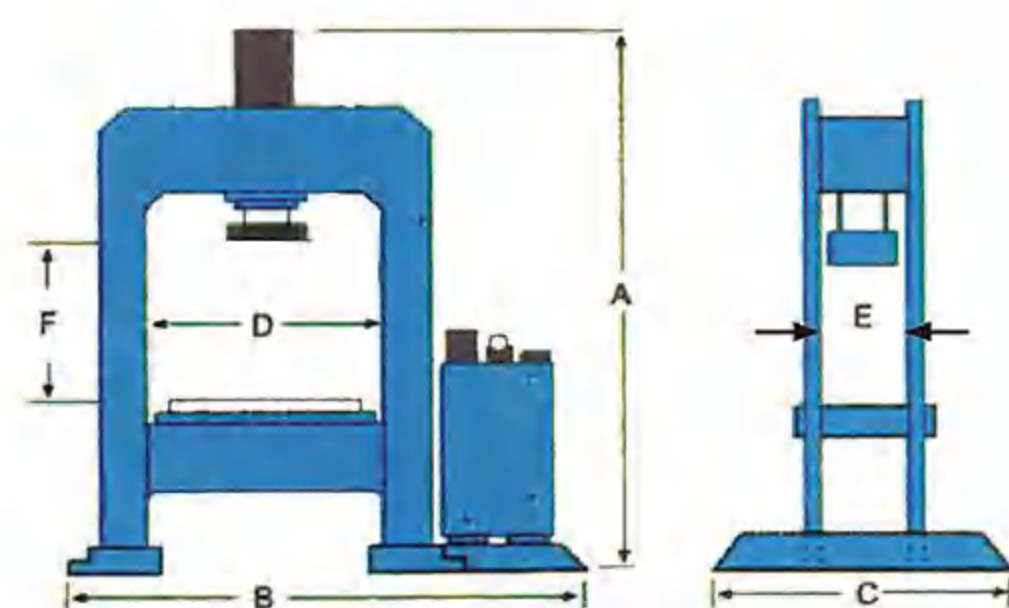


Hydraulic press (液压压力机)

Model	吨位 Capacity	压力Pressure	行程Travel	工作台尺寸Table size	外形尺寸Dimension	净重N.W
HP-10	100kn	25mpa	200mm+200mm	260x300mm	1000x450x1200mm	220kgs
HP-20	200kn	25mpa	200mm+250mm	260x300mm	1160x550x1500mm	280kgs
HP-30	300kn	25mpa	200mm+270mm	300x400mm	1160x550x1600mm	300kgs
HP-50	500kn	25mpa	220mm+405mm	480x360mm	1500x650x1950mm	600kgs
HP-63	630kn	30mpa	220mm+405mm	400x500mm	1500x650x1950mm	690kgs
HP-100	1000kn	30mpa	220mm+405mm	440x980mm	1730x730x2200mm+730x630x960mm	1320kgs
HP-150	1500kn	30mpa	220mm+405mm	440x980mm	1730x730x2200mm+730x630x960mm	2200kgs
HP-200	2000kn	30mpa	300mm+405mm	500x980mm	1800x800x2200mm+830x730x1260mm	2400kgs
HP-250	2500kn	30mpa	300mm+405mm	500x980mm	1800x800x2250mm+830x730x1260mm	2400kgs

Manual press (手动压力机)

Model	吨位 Capacity	压力Pressure	行程Travel	工作台尺寸Table size	外形尺寸Dimension	净重N.W
HP-10S	100kn	50mpa	180mm+450mm	200x300mm	700x450x1300mm	90kgs
HP-20S	200kn	50mpa	200mm+450mm	200x300mm	700x450x1300mm	180kgs
HP-30S	300kn	50mpa	200mm+450mm	300x400mm	750x500x1500mm	210kgs
HP-40S	400kn	60mpa	250mm+450mm	360x500mm	1100x650x1500mm	320kgs
HP-50S	500kn	60mpa	250mm+450mm	360x680mm	1100x650x1750mm	420kgs

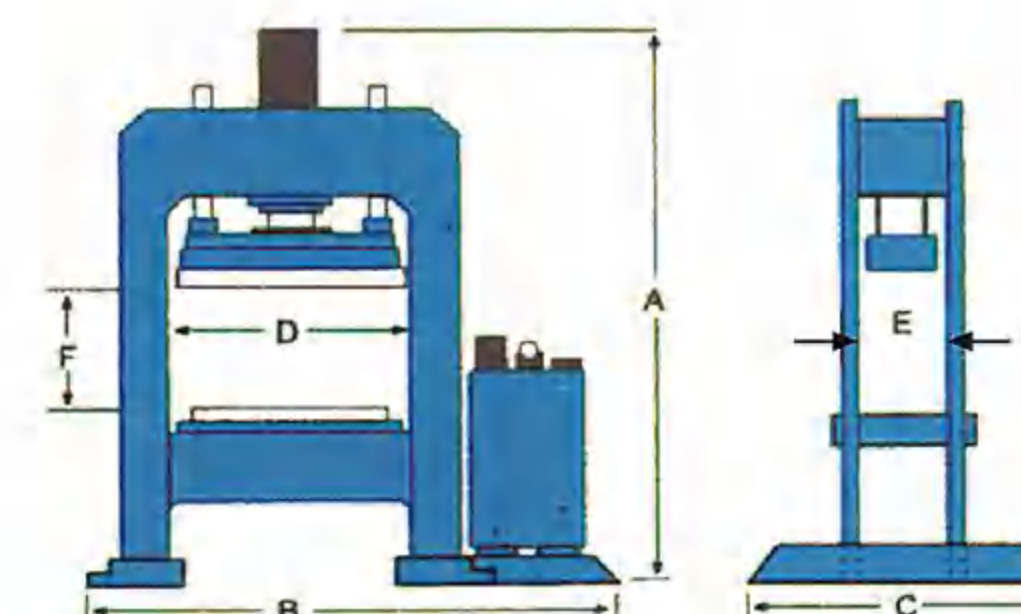


Model	A	B	C	D	E	F
HP-20	1400mm	1100mm	450mm	500mm	140mm	490mm
HP-30	1460mm	1100mm	450mm	500mm	160mm	490mm
HP-50	1750mm	1300mm	550mm	800mm	200mm	540mm
HP-100	1950mm	1550mm	750mm	1000mm	270mm	540mm
HP-150	2250mm	1600mm	750mm	1000mm	270mm	790mm
HP-200	2250mm	2100mm	850mm	1000mm	300mm	790mm
HP-300	2450mm	2450mm	1200mm	1200mm	350mm	600mm
HP-500	2790mm	2700mm	1300mm	1200mm	400mm	600mm



Hydraulic bending machine(液压折弯机)

Model	吨位 Capacity	压力 Pressure	行程 Travel	工作台尺寸 Table size	外形尺寸 Dimension	净重 N.W
HPB-20	200kn	25mpa	200+270mm	200x360mm	1060x500x1400mm	300kgs
HPB-30	300kn	25mpa	300+270mm	300x400mm	1160x550x1600mm	360kgs
HPB-50	500kn	25mpa	220+405mm	400x800mm	1500x650x1950mm	720kgs
HPB-63	630kn	30mpa	220+405mm	400x800mm	1500x650x1950mm	690kgs
HPB-1010	1000kn	30mpa	250+405mm	460x980mm	1730x730x2250mm+730x630x960mm	1420kgs
HPB-150	1500kn	30mpa	250+405mm	460x980mm	1730x730x2250mm+730x630x960mm	1750kgs
HPB-200	2000kn	30mpa	300+405mm	500x1000mm	1940x950x2350mm+900x800x1060mm	2400kgs
HPB-300	3000kn	30mpa	300+405mm	700x1200mm	2100x950x2700mm+1100x1200x1350mm	3800kgs
HPB-100双缸(double cylinder)	1000kn	30mpa	300+405mm	420x1300mm	2100x750x2250mm+630x730x960mm	2100kgs
HPB-150双缸(double cylinder)	1500kn	30mpa	300+405mm	420x1300mm	2100x750x2250mm+630x730x960mm	2400kgs



Model	A	B	C	D	E	F
HPB-20	1400mm	1100mm	450mm	500mm	140mm	490mm
HPB-30	1460mm	1100mm	450mm	500mm	160mm	490mm
HPB-50	1750mm	1300mm	550mm	800mm	200mm	540mm
HPB-1010	1950mm	1550mm	750mm	1000mm	270mm	540mm
HPB-150	1950mm	1600mm	750mm	1000mm	270mm	790mm
HPB-200	2250mm	2100mm	850mm	1000mm	300mm	790mm
HPB-300	2450mm	2450mm	1200mm	1200mm	350mm	600mm
HPB-500	2790mm	2700mm	1399mm	1200mm	400mm	600mm

平面磨床 Surface Grinding Machine



MY1224

- 随机附件: Standard accessories:
 1. 工具箱
 2. 砂轮平衡器
 3. 法兰扳手
 4. 起子
 5. 底脚螺丝
 6. 开口扳手
 7. 内六角扳手
 8. 砂轮修整器
 9. 平衡轴
 10. 脚垫盘
 11. 砂轮夹
 12. 永磁吸盘

- 特殊附件: Optional accessories:
 1. 二轴数显
 2. CE 防护
 3. 平口钳
 4. 吸尘泵

参数	Specification	MY1022	MY1224	MY1230
工作台尺寸	Worktable size(L×W)	520x250mm	600x300mm	700x300mm
工作台最大行程	Max. travel of table	520x250mm	640x320mm	760x370mm
工作台最大切削面积	Table max. cutting area	540x250mm	640x320mm	760x370mm
工作台T型槽 (槽数×槽宽)	T-slot (number×width)	1x14mm	1x14mm	1x14mm
砂轮轴中心线至工作台面距离	Distance from table to spindle center	450mm	490mm	540mm
砂轮尺寸	Wheel size(dia×width×bore)	200x20x31.75mm	300x30x75mm	300x30x75mm
砂轮转速	Spindle speed	2850rpm	1440rpm	1440rpm
工作台纵向 (左右) 速度	Table longitudinal (left and right) speed	3-20m/min	3-20m/min	5-25m/min
工作台横向连续速度	Worktable cross continuous speed	150mm/min	150mm/min	150mm/min
工作台横向断续速度	Worktable cross intermittent speed	0-5mm/min	0-5mm/min	0-5mm/min
工作台横向手轮每转	Worktable cross handweel-stroke per revolution	4mm	4mm	4mm
工作台横向手轮每格	Worktable cross handweel-stroke per grid	0.02mm	0.02mm	0.02mm
工作台垂直手轮每转	Worktable vertical handweel-stroke per revolution	2mm	2mm	2mm
工作台垂直手轮每格	Worktable vertical handweel-stroke per grid	0.01mm	0.01mm	0.01mm
主轴电机功率	Spindle motor	1.5kw	4kw	4kw
冷却电机功率	Cooling motor	0.4kw	0.4kw	0.4kw
液压电机功率	Hydraulic motor	1.5kw	1.5kw	1.5kw
工作压力	Working pressure	3mpa	3mpa	3mpa
油箱容量	Oil tank capacity	80L	80L	80L
最大流量	Max. flow capacity	18L/min	18L/min	18L/min
加工表面对基面的平行度	The mechanical surface of the base of parallelism	300/0.004mm	300/0.004mm	300/0.004mm
表面粗糙度	Surface roughness	Ra:0.32um	Ra:0.32um	Ra:0.32um
净重	N.W	1400kgs	1500kgs	2100kgs
毛重	G.W	1500kgs	1650kgs	2350kgs
机床外形尺寸	Machine size	1750x1350x1960mm	1960x1630x1870mm	2560x2430x1920mm

平面磨床 Surface Grinding Machine



M7140

- 随机附件: Standard accessories:
 1. 工具箱
 2. 砂轮平衡器
 3. 法兰扳手
 4. 起子
 5. 底脚螺丝
 6. 开口扳手
 7. 内六角扳手
 8. 砂轮修整器
 9. 平衡轴
 10. 脚垫盘
 11. 砂轮夹
 12. 电磁吸盘

- 特殊附件:
 1. 二轴数显
 2. CE 防护
 3. 平口钳
 4. 吸尘泵

- Optional accessories:
 1. 2 axis DRO
 2. CE protection
 3. Machine vice
 4. Vacuum pump

参数	Specification	M7132	M7140	M7150
工作台尺寸	Worktable size(LxW)	1000/1400/1600/2000x320mm	1000x400mm	1250x500mm
工作台最大纵向移动量	Max. table longitudinal movment	1100mm	1100mm	1350mm
砂轮轴中心线至工作台面距离	Distance from table to wheel spindle center	575mm	575mm	780mm
磨头最大横向移动量	Max lateral displacement of the grinding head	450mm	450mm	550mm
磨头垂直进给刻度每转	Grinding head vertical feed per revolution	1mm	1mm	1mm
磨头垂直进给刻度每格	Grinding head vertical feed per grid	0.01mm	0.01mm	0.01mm
快速升降电机功率	Fast lifting motor	Power	0.37kw	0.37kw
快速升降电机转速		Speed	1440rpm	1440rpm
砂轮尺寸	Wheel size(dia.xwidthxbore)	350x40x127mm	350x40x127mm	400x40x127mm
砂轮转速	Spindle speed	1440rpm	1440rpm	1440rpm
主轴电机功率	Spindle motor	7.5kw	7.5kw	7.5kw
加工表面对基面平行度	The mechanical surface of the base of parallelism	300/0.004mm	300/0.004mm	300/0.004mm
表面粗糙度	Surface roughness	Ra:0.63um	Ra:0.63um	Ra:0.63um
净重/毛重	N.W/G.W	3800/4400kgs	4000/4600kgs	5300/6000kgs
包装尺寸	Packing size	2700x1640x2100mm	2800x1750x2350mm	3800x2700x2800mm

高精度平面磨床 High Precision Surface Grinding Machine



SGA-2550AHR

● 随机附件:

1. 冷却水箱
2. 吸盘
3. 砂轮平衡轴
4. 砂轮法兰盘
5. 卸砂轮拔出螺母
6. 水平调整螺栓及垫铁
7. 工具箱及套工具
8. 标准砂轮
9. 工作灯
10. 金刚笔座 (不含金刚笔)

● 特殊附件:

1. 平行修整器
2. 数显尺
3. 砂轮平衡架
4. 磁滚纸袋过滤机
5. 磁性分离器

Optional accessories:

1. Parallel wheel dresser
2. Digital readout
3. Wheel balance stand
4. Coolant tank with magnetic separator and paper filter
5. Coolant tank with magnetic separator

Standard accessories:

1. Coolant tank
2. Magnetic chuck
3. Balancing arbor
4. Wheel flange
5. Wheel extractor
6. leveling wedge and bolt
7. Tool box and tools
8. Standard grinding wheel
9. Working lamp
10. Wheel dresser stand (not include diamond pen)

参数	Specification	SGA-2550AH/AHR/AHD/NC2	SGA-3063AH/AHR/AHD/NC2
工作面积 (长x宽)	Table size(LxW)	508x254mm	600x305mm
左右最大移动距离	Max. longitudinal travel	560mm	765mm
工作台前后最大移动量	Cross travel	275mm	340mm
主轴轴线至工作台面最大距离	Max. distance from spindle center to table	450mm	550mm
电磁吸盘尺寸	Magnetic chuck size	250x500mm	300x600mm
工作台纵向移动速度	Speed of table longitudinal movement	7-23m/min	7-23m/min
工作台横向移动/自动进给量	Table transerve movement/ Auto feed	0.1-8mm/min	0.1-8mm/min
工作台横向移动/机动速度	Table transerve movement/ Repid speed	990mm/min	990mm/min
工作台横向移动/手轮进给量	Table transerve movement/ Feed of handwheel	0.02mm/div.	0.02mm/div.
磨头垂直移动/自动进给量	Wheelhead vertical movement/ Auto feed	-(H/R mode)0.005/0.01/0.02/0.03/0.04/0.05(only for D model)mm/stroke	
磨头垂直移动/快速进给量	Wheelhead vertical movement/Repid speed	-(H mode)610(only for R model)480mm/min(only for D model)	
磨头垂直移动/手轮进给	Wheelhead vertical movement/ Feed of handwheel	0.005mm/div.	0.005mm/div.
砂轮转速50Hz	Grinding wheel Speed 50Hz	2850rpm	1450rpm
砂轮转速60Hz	Grinding wheel Speed 60Hz	3450rpm	1750rpm
砂轮尺寸	Grinding wheel (ODxWxD) Size	200x20x31.75mm	350x40x127mm
主电机功率	Spindle motor	2.2kw	5.5kw
液压站电机功率	Hydraulic motor	1.5kw	2.2kw
冷却泵电机功率	Coolant pump motor	0.04kw	0.09kw
升降电机功率	Elevating motor	-(Hmode)0.25(Rmode)0.5(D mode servo motor)kw	-(Hmode)0.25(Rmode)0.5(D mode servo motor)kw
前后驱动电机功率	Cross feed motor	0.04kw	0.04kw
工作台最大载重量 (含吸盘)	Max.loading capacity of table(include magnetic chuck)	180kg	270kg
总额定功率	Total rated power	5kw	9kw
毛重	Gross weight	1640kgs	2800kgs
包装尺寸 (长x宽x高)	Packing dimensions(LxWxH)	1970x1915x2220mm	2315x2220x2230mm

高精度平面磨床 High Precision Surface Grinding Machine



SGA-4080AHD

性能特点:

- ※ AH: X轴 (左右) 液压
Y轴 (前后) 电动
Z轴手动
- ※ AHR: X轴 (左右) 液压
Y轴 (前后) 电动
Z轴升降电机快速升降
- ※ AHD: X轴 (左右) 液压
Y轴 (前后) 电动
Z轴PLC控制 伺服驱动
- ※ NC2: X轴 (左右) 液压
Y轴 (前后) 伺服驱动
Z轴 PLC 伺服驱动

Features:

- ※ AH: X axis (cross) hydraulic
Y axis (longitudinal) electric
Z axis manual
- ※ AHR: X axis (cross) hydraulic
Y axis (longitudinal) electric
Z axis lifting motor rapid up and down
- ※ AHD: X axis (cross) hydraulic
Y axis (longitudinal) electric
Z axis PLC control, servo drive
- ※ NC2: X axis (cross) hydraulic
Y axis (longitudinal) servo drive
Z axis PLC control,servo drive

参数	Specification	SGA-4080AH/AHR/AHD/NC2	SGA-30110AH/AHR/AHD/NC2
工作面积 (长x宽)	Table size(LxW)	406x800mm	305x1003mm
左右最大移动距离	Max. longitudinal travel	910mm	1130mm
工作台前后最大移动量	Cross travel	450mm	340mm
主轴轴线至工作台面最大距离	Max. distance from spindle center to table	550mm	550mm
电磁吸盘尺寸	Magnetic chuck size	400x800mm	300x1000mm
工作台纵向移动速度	Speed of table longitudinal movement	7-23m/min	7-23m/min
工作台横向移动/自动进给量	Table transerve movement/ Auto feed	0.1-8mm/min	0.1-8mm/min
工作台横向移动/机动速度	Table transerve movement/ Repid speed	990mm/min	990mm/min
工作台横向移动/手轮进给量	Table transerve movement/ Feed of handwheel	0.02mm/div.	0.02mm/div.
磨头垂直移动/自动进给量	Wheelhead vertical movement/ Auto feed	-(H/R mode)0.005/0.01/0.02/0.03/0.04/0.05(only for D model)mm/stroke	
磨头垂直移动/快速进给量	Wheelhead vertical movement/Repid speed	-(H mode)610(only for R model)480(only for D model)mm/min	
磨头垂直移动/手轮进给	Wheelhead vertical movement/ Feed of handwheel	0.005mm/div.	0.005mm/div.
砂轮转速50Hz	Grinding wheel Speed 50Hz	1450rpm	1450rpm
砂轮转速60Hz	Grinding wheel Speed 60Hz	1750rpm	1750rpm
砂轮尺寸	Grinding wheel (ODxWxD) Size	350x40x127mm	350x40x127mm
主电机功率	Spindle motor	5.5kw	5.5kw
液压站电机功率	Hydraulic motor	2.2kw	2.2kw
冷却泵电机功率	Coolant pump motor	0.09kw	0.09kw
升降电机功率	Elevating motor	-(Hmode)0.25(Rmode)0.5(D mode servo motor)kw	-(Hmode)0.25(Rmode)0.5(D mode servo motor)kw
前后驱动电机功率	Cross feed motor	0.04kw	0.04kw
工作台最大载重量 (含吸盘)	Max.loading capacity of table(include magnetic chuck)	500kg	400kg
总额定功率	Total rated power	9kw	9kw
毛重	Gross weight	3600kgs	3200kgs
包装尺寸 (长x宽x高)	Packing dimensions(LxWxH)	2715x2265x2250mm	2960x2250x2220mm

液压摆式剪板机
 Hydraulic Swing Beam Shearing Machine

液压折弯机
 Hydraulic Press Brake



规格型号 Specification	可剪板厚 Shear thickness mm	可剪板宽 Shear width mm	行程次数 Number of stroke min ⁻¹	后挡料范围 Backgauge rang mm	剪切角 Shearing angle (°)	主电机功率 Motor power kw
QC12Y-4×2500	4	2500	20	20-600	1° 30"	4
QC12Y-4×3200	4	3200	18	20-600	1° 30"	5.5
QC12Y-4×4000	4	4000	18	20-600	1° 30"	5.5
QC12Y-6×2500	6	2500	18	20-600	1° 30"	7.5
QC12Y-6×3200	6	3200	14	20-600	1° 30"	7.5
QC12Y-6×4000	6	4000	14	20-600	1° 30"	7.5
QC12Y-6×5000	6	5000	10	20-800	1° 30"	11
QC12Y-6×6000	6	6000	10	20-800	1° 30"	11
QC12Y-8×2500	8	2500	14	20-600	1° 30"	7.5
QC12Y-8×3200	8	3200	10	20-600	1° 30"	7.5
QC12Y-8×4000	8	4000	8	20-600	1° 30"	7.5
QC12Y-8×5000	8	5000	7	20-800	1° 30"	11
QC12Y-8×6000	8	6000	6	20-800	1° 30"	15
QC12Y-10×2500	10	2500	14	20-800	1° 30"	11
QC12Y-10×3200	10	3200	12	20-800	1° 30"	11
QC12Y-10×4000	10	4000	12	20-800	1° 30"	11
QC12Y-10×6000	10	6000	10	20-800	2°	15
QC12Y-12×2500	12	2500	16	20-800	1° 30"	15
QC12Y-12×3200	12	3200	14	20-800	1° 30"	18.5
QC12Y-12×4000	12	4000	14	20-800	1° 30"	18.5
QC12Y-12×5000	12	5000	7	20-1000	1° 30"	30
QC12Y-12×6000	12	6000	6	20-1000	2°	30
QC12Y-12×8000	12	8000	5	20-1000	2° 30"	37
QC12Y-16×2500	16	2500	16	20-650	2°	18.5
QC12Y-16×3200	16	3200	12	20-800	2°	22
QC12Y-16×4000	16	4000	10	20-800	2°	30
QC12Y-16×6000	16	6000	8	20-800	2°	30
QC12Y-20×2500	20	2500	5	20-1000	2° 30"	30
QC12Y-20×3200	20	3200	4	20-1000	2° 30"	30
QC12Y-20×4000	20	4000	3	20-1000	2° 30"	37
QC12Y-20×6000	20	6000	3	20-1000	2° 30"	45



规格型号 Specification	公称压力 Nominal pressure kn	工作台长度 Length of working table mm	喉口深度 Throat depth mm	滑块行程 Ram stroke mm	行程次数 Number of stroke m/min ⁻¹	主电机功率 Motor power kw
WC67Y/K-40/2200	400	2200	200	100	11	4
WC67Y/K-40/2500	400	2500	200	100	11	4
WC67Y/K-50/2500	500	2500	200	100	11	5.5
WC67Y/K-63/2500	630	2500	250	100	10	5.5
WC67Y/K-63/3200	630	3200	250	100	10	7.5
WC67Y/K-80/2500	800	2500	320	150	8	7.5
WC67Y/K-80/3200	800	3200	320	150	8	7.5
WC67Y/K-100/2500	1000	2500	320	150	8	7.5
WC67Y/K-100/3200	1000	3200	320	150	8	7.5
WC67Y/K-100/4000	1000	4000	400	150	8	7.5
WC67Y/K-125/2500	1250	2500	320	150	8	7.5
WC67Y/K-125/3200	1250	3200	320	150	8	7.5
WC67Y/K-125/4000	1250	4000	400	150	8	7.5
WC67Y/K-160/3200	1600	3200	400	180	8	11
WC67Y/K-160/4000	1600	4000	400	180	8	11
WC67Y/K-160/5000	1600	5000	400	180	7	11
WC67Y/K-160/6000	1600	6000	400	200	7	15
WC67Y/K-200/3200	2000	3200	400	200	7	15
WC67Y/K-200/4000	2000	4000	400	200	7	15
WC67Y/K-200/6000	2000	6000	400	200	7	15
WC67Y/K-250/3200	2500	3200	400	200	7	18.5
WC67Y/K-250/4000	2500	4000	400	200	7	18.5
WC67Y/K-250/6000	2500	6000	400	250	7	18.5
WC67Y/K-300/3200	3000	3200	400	250	7	22
WC67Y/K-300/4000	3000	4000	400	250	7	22
WC67Y/K-300/6000	3000	6000	400	250	7	30
WC67Y/K-300/7000	3000	7000	400	250	7	30
WC67Y/K-400/6000	4000	6000	400	250	7	30
WC67Y/K-500/6000	5000	6000	400	300	7	37
WC67Y/K-600/6000	6000	6000	420	300	7	37

三辊对称式卷板机 3-Roller Symmetrical Plate Rolling Machine



W11-8x2500

Specification	Max. thickness of coiled plate mm	Max. width of coiled plate mm	Yielding limit of sheet metal mpa	Coiling speed m/min	Min full loading diameter of coiled plate mm	Dia. of top shaft mm	Dia. of bottom shaft mm	Central distance between bottom shaft mm	Motor power kw	Overall dimensions mm
W11-4 × 1500	4	1500	245	4	260	130	110	180	3	2900 × 720 × 1000
W11-6 × 1500	6	1500	245	4	300	160	140	200	4	2900 × 720 × 1000
W11-6 × 2000	8	2000	245	4	320	170	150	220	4	3650 × 820 × 1050
W11-6 × 3200	6	3200	245	4	400	220	160	240	7.5	4850 × 1100 × 1100
W11-8 × 2000	8	2000	245	4	360	180	150	220	4	3700 × 820 × 1050
W11-8 × 2500	8	2500	245	4.5	400	220	160	240	5.5	4150 × 1100 × 1100
W11-12 × 2000	12	2000	245	4.5	360	240	180	280	7.5	3650 × 1100 × 1100
W11-12 × 2500	12	2500	245	4.5	600	260	220	340	11	4200 × 920 × 1200
W11-12 × 3000	12	3000	245	4	700	280	250	360	11	4900 × 1300 × 1300
W11-16 × 2000	16	2000	245	4	650	260	220	340	11	3700 × 920 × 1200
W11-16 × 2500	16	2500	245	4	700	300	250	360	15	4400 × 1300 × 1300
W11-16 × 3200	16	3200	245	4	850	340	280	440	18.5	5300 × 1400 × 1400
W11-20 × 2000	20	2000	245	4	700	280	250	360	15	3900 × 1300 × 1300
W11-20 × 2500	20	2500	245	4	850	340	280	440	18.5	4600 × 1400 × 1400
W11-25 × 2000	25	2000	245	4	850	330	270	430	18.5	4100 × 1400 × 1400
W11-25 × 2500	25	2500	245	4	1200	380	310	550	22	5600 × 1550 × 2000
W11-30 × 2500	30	2500	245	4	1200	400	350	550	30	5760 × 1700 × 2110
W11-30 × 3000	30	3000	245	4	1200	450	390	600	37	5400 × 1700 × 2210

钣金机械 (卷折剪) Metal Sheet Forming Machine(Brake Roll/Fold/Shear)

3-IN-1 SHEAR BRAKE & ROLL COMBINATION MACHINE

Specification	3-IN-1/12"	3-IN-1/24"	3-IN-1/30"	3-IN-1/40"	3-IN-1/42"	3-IN-1/52"
Table length(mm)	305	610	760	1016	1067	1320
Shearing thickness (mm)	1	1	1	1	1	1
Bending capacity (mm)	1	1	1	1	1	1
Bending angle	90°	90°	90°	90°	90°	90°
Bending roll capacity (mm)	1	1	1	1	1	1
Min.rolling dia. (mm)	39	39	39	43	43	43
Net weight (kg)	43	112	153	195	276	349



3-IN-1/12"

PAN & BOX BRAKES

Specification	W2.5×1220	W2.0×2040A	W2.5×2040A	W2.0×2540A	W2.5×2540A	W2.0×3050A
Bending length(mm)	1220(4")	2040(8")	2040(8")	2540(10")	2540(10")	3050(12")
Bending thickness(mm)	2.5	2.0	2.5	2.0	2.5	2.0
Angle	0-135°	0-135°	0-135°	0-135°	0-135°	0-135°
Packing size (cm)	171x75x94	255x76x100	255x76x100	300x76x100	300x76x100	350x76x110
N.W/G.W(kg)	513/575	850/1000	1145/1295	1190/1360	1310/1480	1490/1690



W2.0x2040A

PRECISION FOLDING MACHINE

Specification	PBB1020/2A	PBB1270/2A	PBB1520/1.5A	PBB1020/3SH	PBB1270/3SH
Max. working length(mm)	1020	1270	1520	1020	1270
Max. sheet thickness(mm)	2.0	2.0	1.5	2.0	1.5
Max.clamping bar lift(mm)	47	47	47	45	45
Folding angle	0-135°	0-135°	0-135°	0-150°	0-150°
Packing size(cm)	146x62x127	170x71x127	196x71x130	142x59x142	167x66x142
N.W./G.W.(kg)	320/350	350/385	395/466	430/470	465/510



PBB1020/2A

ELECTRICAL SILP ROLL

Specification	ESR-1300X2.5	ESR-1300X4.5	ESR-1550X3.5	ESR-2020X3.5	ESR-1300X6.5	ESR-2070X2.5
Max.thickness (mm)	2.5	4.5	3.5	3.5	6.5	2.5
Max.width (mm)	1300	1300	1550	2020	1300	2070
Dia.of roll(mm)	90	120	120	127	150	120
Motor power (kw)	1.5	2.2	2.2	4	3	2.2
Packing dimension (mm)	200X72X120	200X76X127	222X76X127	270X87X130	282X87X134	282X87X130
N.W/(kgs)G.W (kg)	540/600	750/830	790/890	1100/1200	1100/1190	1060/1200



ESR-1300X4.5

FOOT SHEAR AND HAND SHEAR

Specification	Q01-1.0×1000	Q01-1.5×1320	Q01-2×1000
Cutting length(mm)	1000mm(40")	1320mm(52")	1000mm(40")
Cutting thickness(mm)	1mm	1.5mm	2.0mm
Back gauge range(mm)	0-700mm	0-700mm	0-700mm
N.W(kg)	365kg	491kg	445kg



Q01-52"



BG75/BG150

Features:

- ※ Large face grinding surface
- ※ High belt speed
- ※ High motor power
- ※ Quick adjustment for tilted
- ※ New way for discharge air(Patented product)
- ※ Convenience protective equipment
- ※ High strength, high stable rack

性能特点

- ※ 大面积磨削表面
- ※ 砂带高速转动
- ※ 电机功率高
- ※ 快速调整倾斜
- ※ 新型导尘方式(专利产品)
- ※ 方便的防护设备
- ※ 高强度、高稳定机架



PRS76H

参数	Specification	BG-75	BG-150
电机功率	Motor power	3.0kw	4.0KW
接触轮	Contact wheel	200x75mm	200x150mm
皮带尺寸	Belt size	2000x75mm	2000x150mm
皮带速度	Belt speed	30m/s	30m/s
平面磨削面积	Face grinding surface	590x75mm	590x150mm
工作高度	Work height	600-1200mm	600-1200mm
净重/毛重	N.W/G.W	105/120kgs	125/140kgs
外形尺寸	Packing size	1150x650x670mm	1150x670x670mm
装柜数量	Loading amount	54pcs/20GP	48 pcs/20GP

Features:

- ※ High motor power
- ※ Quick clamping device (Patent product)
- ※ Rapid replacement belt and shaft
- ※ Convenience protective equipment
- ※ High strength, high stable rack

性能特点

- ※ 电机功率高
- ※ 快速夹紧装置 (专利产品)
- ※ 快速更换砂带及轴
- ※ 方便的防护设备
- ※ 高强度、高稳定机架

参数	Specification	PRS-76H
电机功率	Motor power	3.0KW
电机转速	Speed	2850rpm
皮带尺寸	Belt dimension	100X2000mm
皮带速度	Belt speed	30m/s
磨削直径	Grinding area	20-76mm
滑块可调角度	Adjustable slide	30°-90°
净重/毛重	N.W/G.W	145/175kgs
外形尺寸	Packing size	1450x1150x650mm

Universal dividing head
BS-0/BS-1/BS-2Universal dividing head
F11100A/F11125A/F11160AH/V rotary table
HV-6/8/10/12/14Cross worktable
225x175/330x220
425x240/600x240Power feed attachment
X,Y DirectionMilling machine vice
QH-80/100/125/160/200

Coolant system 13L

DRO
2&3 axisEnd mill set
2&4 flutedMill chuck (8 pcs)
R8,M.T.2 M.T.3, M.T.4Face milling cutter
M.T.2 M.T.3, M.T.4Live centers
R8, MT, 2 M.T.3, M.T.4Clamping
Kits(58pcs)Carbide tipped
Turning ToolIndexable
Turning Tool

K72 4-jaw chuck



K11 3-jaw chuck



European-type QCTP



American-type QCTP

Lathe grinding attach
SOB:φ280/300/320/400